

#### NAVAL AVIATION ENTERPRISE



SINGLE PROCESS OWNER

### A WARFIGHTING Partnership

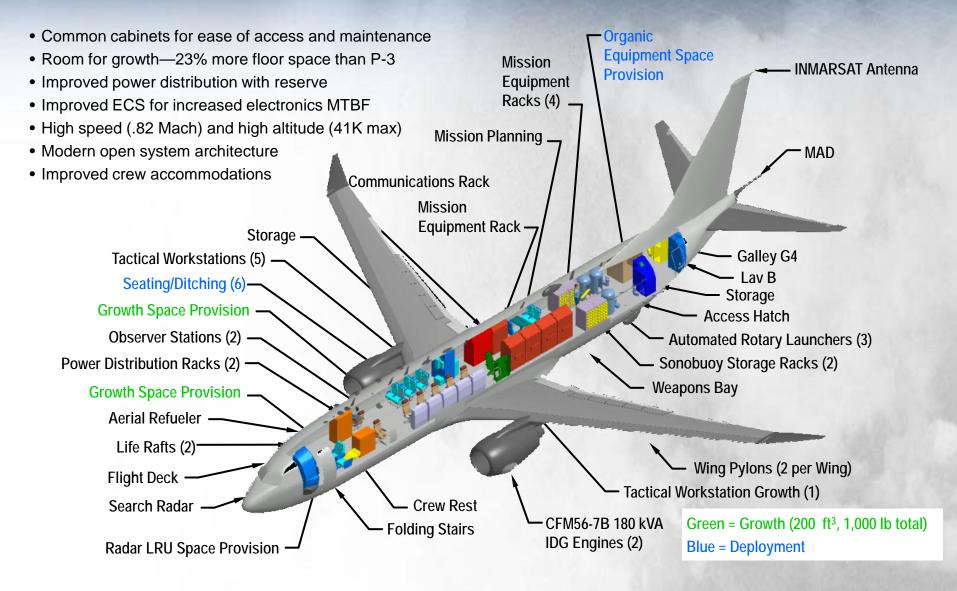


SINGLE FLEET DRIVEN MEASURE OF SUCCESS:

ALD CDAFT AND CADDLEDC DEADY FOD TACKING AT DEDUCED COST

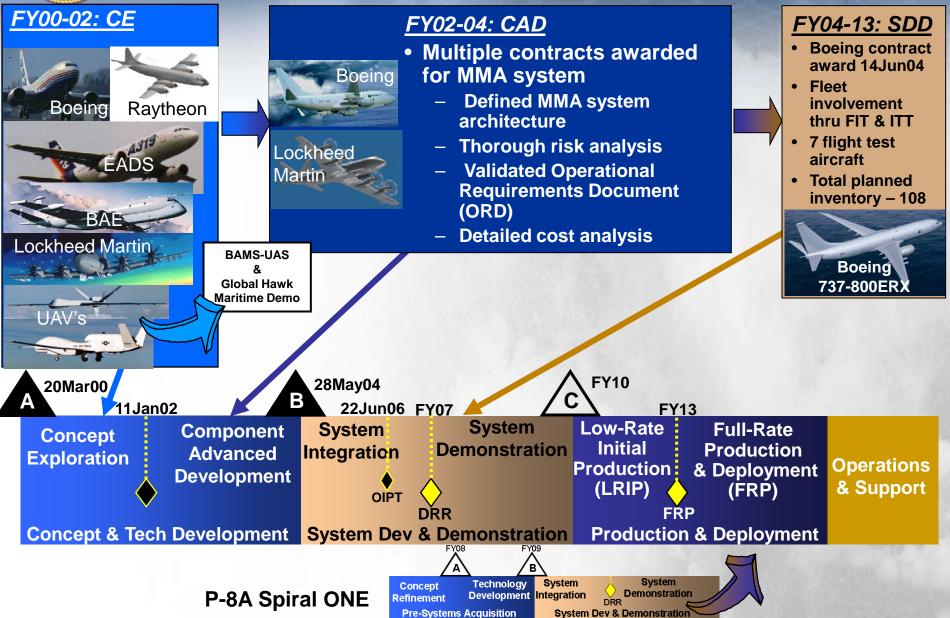


# **P-8A MMA Configuration**



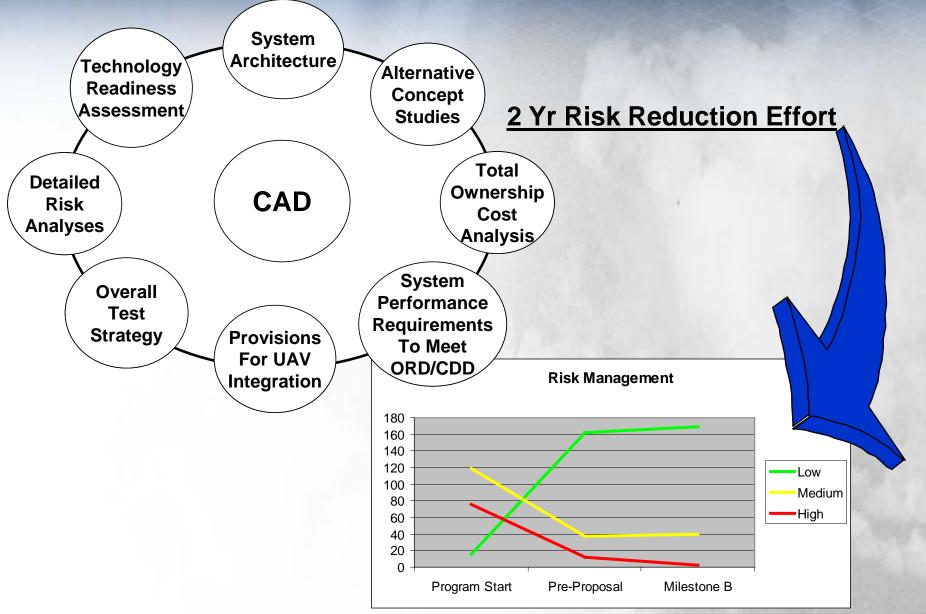


# **P-8A MMA Acquisition Snapshot**





## Component Advanced Development





## **Key Lessons Learned**

- Lack of adequate program maturity at MS B
  - Ill defined requirements
  - Lack of robust requirements management
  - Risky technical approach
- Failure to involve independent technical community at program initiation
- Lack of early independent cost analysis (AIR-4.2) in POM/PR
  - III defined CARD
  - O&S costs not well understood
  - Failure to budget for long lead items
  - Test program correction of deficiencies not adequately planned for
- Lack of technical insight & risk management process
  - Lack of automated SE tools
  - Inadequate use of metrics
  - Lack of appropriate technical expertise
- Government acting as integrator by default
- Inadequate program technical staff and future staffing plans
- Lack of horizontal/vertical SE integration (i.e., Battlespace Engineering, Aviation/Ship integration)
- Overly optimistic Acq/PM strategy/schedule
- Comprehensive use of EVM and TPMs



# **Back-Up**



# **DAU Program Start-up Workshop**

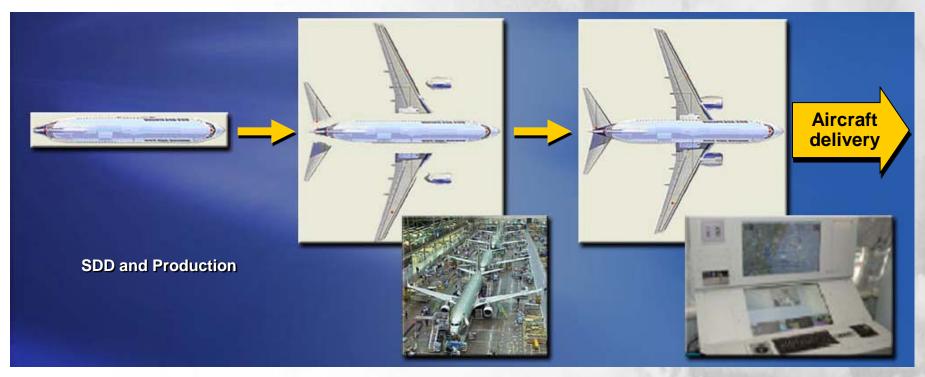
- Set the foundation for SDD success
- Many DoD programs struggle or fail due in part to:
  - Lack of common Vision and plan for success
  - Lack of supportive environment
  - Disagreements over program baseline
- Foster sense of trust, teaming, and honest discussions
- Produced <u>useful</u> Workshop products
- Educated Industry on Govt's Warfighter Requirements
- Educated Government on Industry "Best Practices"

Key Accomplishment: Taking the time to have Navy and Boeing Team Lead counterparts sit down with one-another in a relaxed forum to discuss broad based and team focused challenges.



## **P-8A MMA Manufacturing Flow**

Spirit AeroSystems Wichita, Kansas MMA Fuselage Boeing Commercial Airplanes Renton, Washington MMA wings, empennage, aircraft assembly, engine installations Boeing Integrated Defense Systems Seattle, Washington Mission systems/I&CO



# **P-8A MMA Acquisition Strategy**

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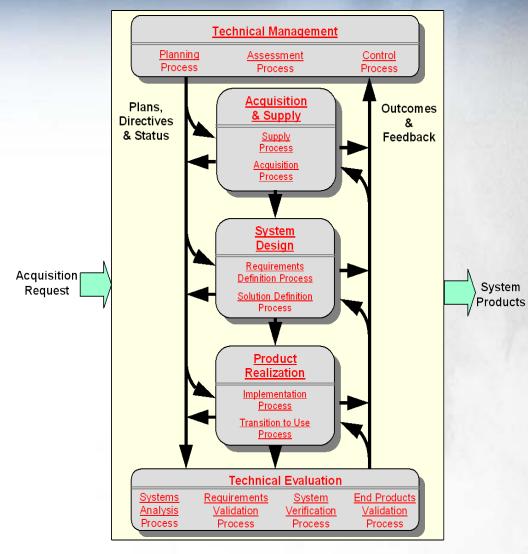
- Structured on an evolutionary systems replacement approach
  - Established sound program foundation based on an iterative requirements definition process with warfighters and industry, thorough risk analysis of competing concepts, and detailed cost analysis of evolving concepts
  - Provides a transformational product in minimal time to users while promoting evolutionary growth in capabilities through spiral development
- Defined in a capstone document that summarizes individual statutory and regulatory plans in order to communicate to leadership the total discipline approach to acquiring a system that recapitalizes the capabilities now provided by the P-3C



# **Systems Engineering Process Rigor**



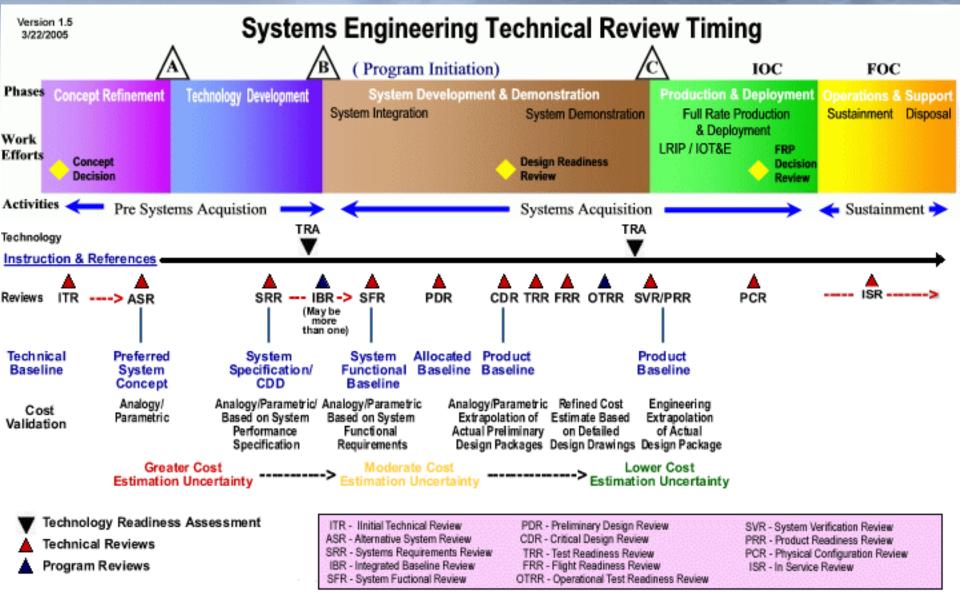
# **Naval Systems Engineering Process**

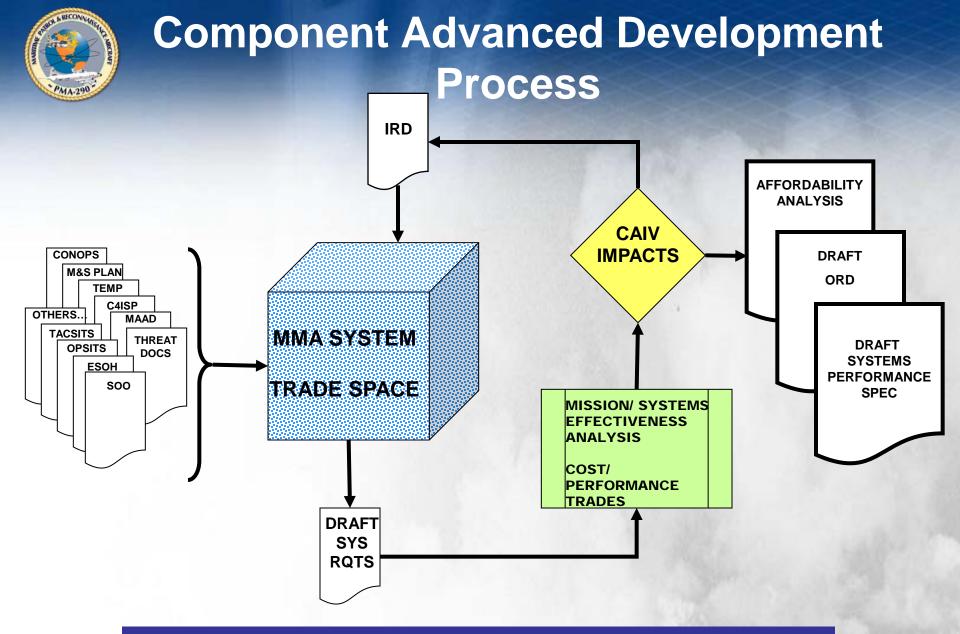


- Documented in Naval Systems Engineering Guide
- Uses Industry Standard EIA-632 as a framework, but incorporates elements of MIL-STD-499B, IEEE-1220, ISO15288
- Identifies 13 Processes and 33 Sub-processes for engineering a system
- Provides information regarding inputs, outputs, entry criteria, exit criteria, references, agents, tools and methods that Navy engineering teams may use to accomplish each Sub-process.



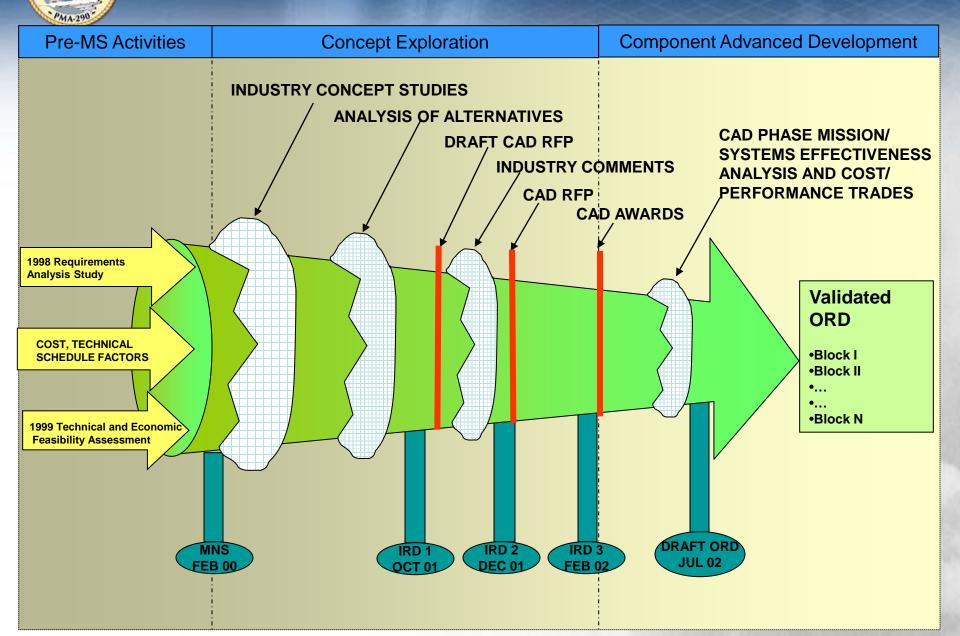
# **Technical Review Timeline**





Integration of Requirements Refinement, Concept Definition, and Cost Analysis

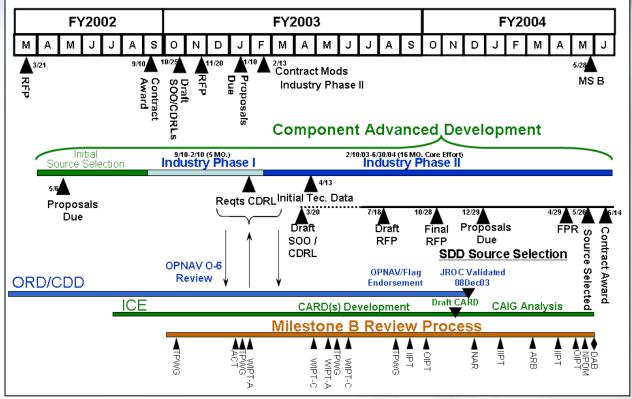
# **P-8A MMA Requirements Evolution**





### **CAD Phase Takeaways**

#### Schedule to Milestone B



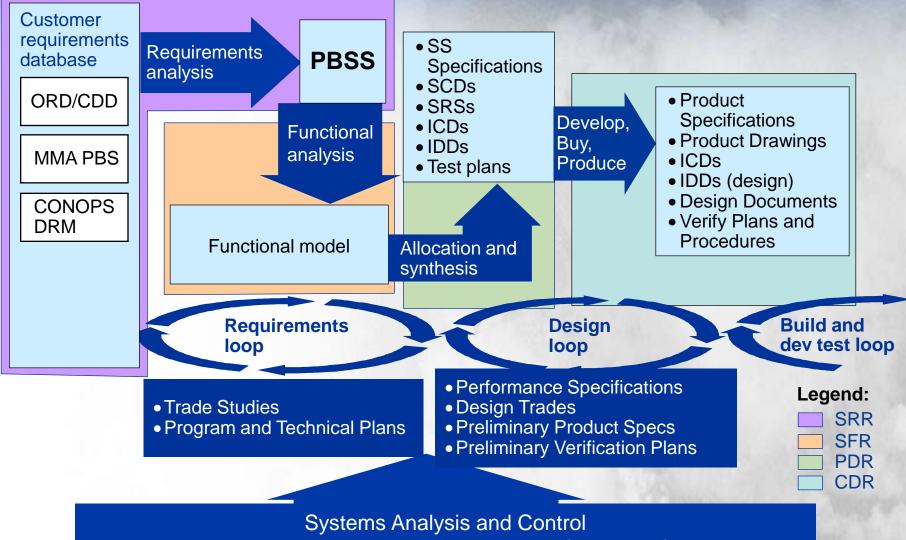
#### Road to Milestone B:

- Source Selection for SDD
- Concept Development and Risk analysis/reduction
- Requirements definition, refinement, & validation (Pre-MS B SRRs w/each competitor)
- Concept Cost Analysis

Effective integration of discrete activities, orchestrated to execute in a concurrent, effective manner



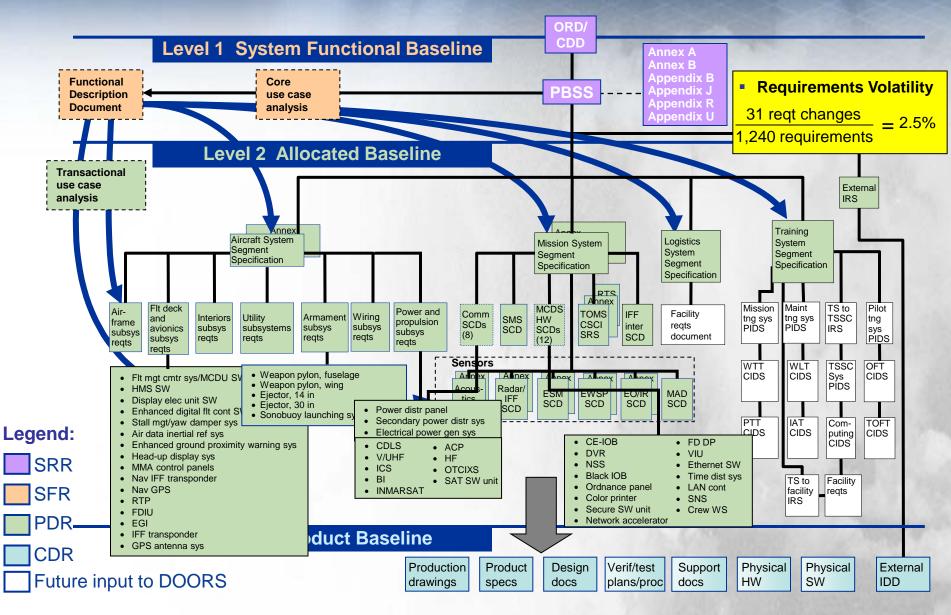
# SDD Systems Engineering Process and Major Products



Assessment and Balance of Technical Risk, Cost, and Schedule



#### P-8A MMA System Preliminary Design Baseline Specification Tree (CI/CSCI) in DOORS





### **Key Processes**

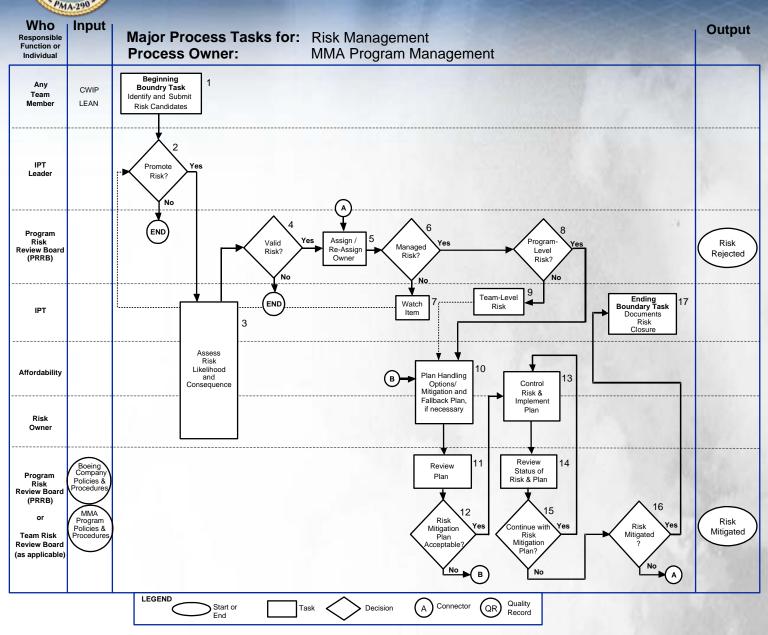
- Systems Engineering Plans and Process (SEP and SEMP)
- Configuration Management Process
- Technology Readiness Assessment (TRA) Process
- Trade Study Process
- Risk and Opportunity Management Process
- Technical Performance Measures (TPMs) Process
- Human Systems Integration Plan
- Electromagnetic Environmental Effects (EEE) Plans
- Contractor Logistics Support (CLS) Plan
- System Security Plans
- System Safety Plans
- Interface Control and Interface Management Plans
- Producibility
- Quality System Plan



# **Technology Readiness Assessment**

- Conducted during CAD
  - Independent assessment panel consisting of members from the Naval Air Systems Command (NAVAIR), Office of Naval Research (ONR), and academia (John Hopkins University Applied Physics Laboratory (JHU-APL)).
- TRA identified four Critical Technology Elements (CTEs) through a comprehensive review of the MMA program work breakdown structure (WBS) reflecting the Boeing CAD phase configuration baseline prior to SDD source selection
  - 1. Integrated Sonobuoy Launcher System
  - 2. Electronic Support Measures (ESM) system
  - 3. Data Fusion
  - 4. Acoustics Subsystem
- None of the P-8A CTE impact ability to meet program Key Performance Parameters (KPP)

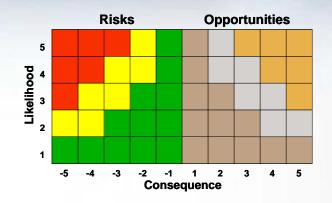
### **Risk Management Process**



- Fully integrated RMB with Industry
- Definition and implementation of process
- Facilitated by Boeing IDE



#### Opportunity Management The Sister of Risk



#### **Opportunities**

**HIGH** (Gold) - Major benefit likely. Priority management attention required.

**MEDIUM** (Silver) - Some benefit. Additional management attention may be required.

**LOW** (Bronze) - Minimum benefit. Minimum oversight needed to pursue opportunity.

#### **O P P O R T U N I T Y**

IDENTIFY Opportunity

#### ASSESS

- Likelihood & Consequence
- 5x5 Opportunity Assessment Matrix

#### PLAN

- <u>Capture</u>, Transfer, <u>Ignore</u>, or <u>Pursue</u> the *Opportunity*
- Establish *Opportunity* events, Responsibilities and Schedules

#### CONTROL

- Monitor Actions, Correct Deviations, and Re-plan as Appropriate
- Promote or Demote *Opportunity* as Appropriate

#### COMMUNICATE

• Populate Database, Keep it Current, and Make it Accessible to All



#### **TPMS** (Status as of 14Jul06)

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#### **SRR Lessons Learned**

- Joint team attitude to address issues openly and overtly and proactively run actions to ground as a high priority during and after review will continue to serve program well. Critique acceptance and addressal will assist in successful execution and maintains credibility
- System Specification had moderate instability post-SRR due to Segment SRRs and the decomposition and allocation of requirements as the functional baseline was established (expected in the SE iterative loop, level of System Spec stability a good indicator of solid CAD phase and SRR)
- A robust requirements management tool (i.e., DOORS) with clear, clean links from top-level (CDD/Performance) requirements down through all levels of the specification tree to detailed requirements (at PDR/CDR) is essential



### **SFR Lessons Learned**

- Derived Mission Functions and associated architectural flow needs to be kept alive under change control as a living part of the design baseline
- Functions and associated allocations must be used by product teams to identify and reconcile gaps in requirements
- Product team System Use Cases and associated functions must be linked to Transactional Mission Use Cases to identify and reconcile functional gaps (Software functional areas in particular)
- Trade Studies and Design Changes must consider the specification tree from top to bottom including the linked functions (DOORS extracts used at CCBs)
- SFR preparation improved intra and cross team communication
- SFR preparation led to customer 'buy in' on technical approach and maturity
- SFR preparation led to an exponential increase in the number of System Level Requirements experts, and Mission Usage experts



## **PDR Lessons Learned**

- EVM implementation and team utilization is a continual study and refinement process to ensure proper CAM focus and Team Lead expectations are understood
- IDE is a productivity multiplier for team communications and insight into program status
- Value of design reviews is the build up and incremental review preparation process leading to the early identification of risks and issues to program execution
- Government teams expend considerable energy working processes and communications with the Prime contractor; the same needs to occur between the Prime and subcontractors
- Efficient budget execution is the best defense for budget development and prioritization



### **A Quality Team**





## **Transition into SDD**

- Contract award 14 June 2004
  - Required completion of Source Selection prior to Milestone B
  - Approval from MDA to enter SDD through the Milestone B DAB
    - Approval of Acquisition Strategy
    - Determination of fully funded program based on CAIG assessment
    - Approval of Acquisition Program Baseline
- Teaming with Industry Program Start-up Workshop

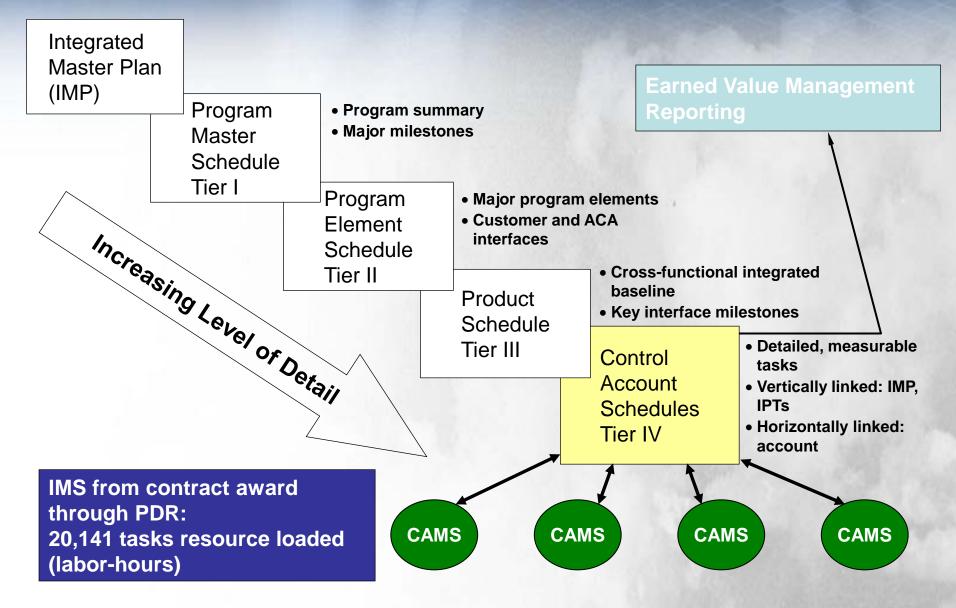


# Program Best Practices for SDD

- Management by Metrics
  - Risk Management Process
  - Opportunity Management
  - Technical Performance Measurement
  - Earned Value Management



# Earned Value Management Reporting Via Tier IV IMS





## **Integrated Baseline Review**

**Purpose** – Achieve mutual understanding of baseline plan and relationship to underlying EVMS and processes during contract execution

#### **Objectives** –

Evaluate the performance measurement baseline to ensure:

- Entire technical scope of work captured
- Sufficient contract budget and schedule
- Budget properly allocated at the right level
- Resources adequately assigned
- Proper implementation of management processes
- Gain insight into cost and schedule risk areas associated with contract
- Develop confidence in the program's operating plans