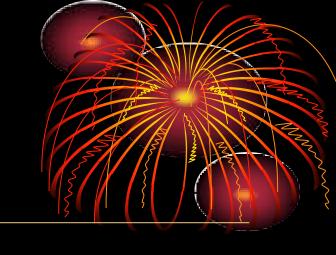
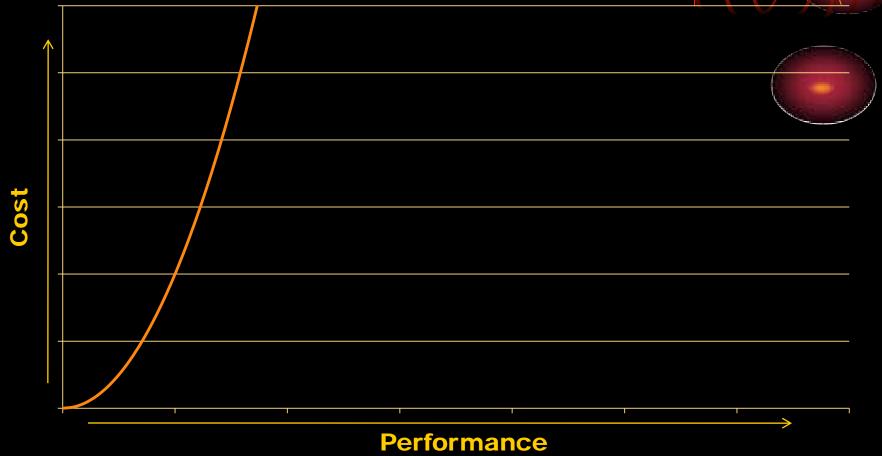






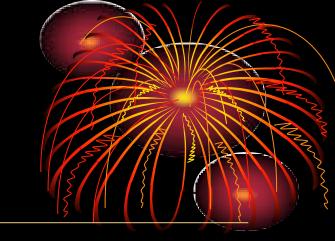
#### We are taught...

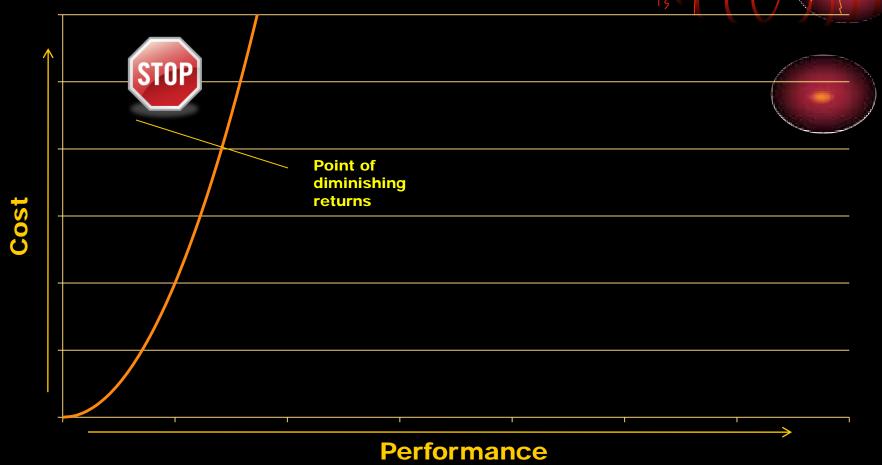






#### We are taught...

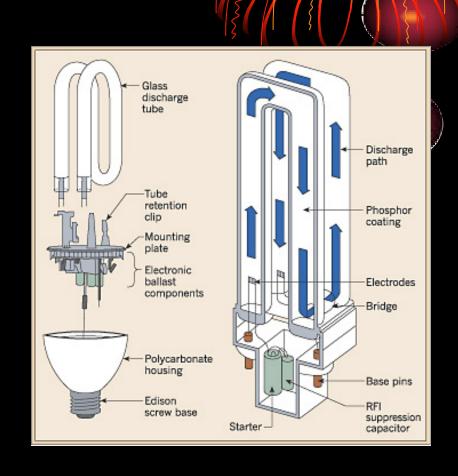






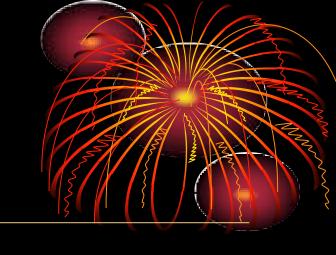
# Example: Change the light bulbs to CFL

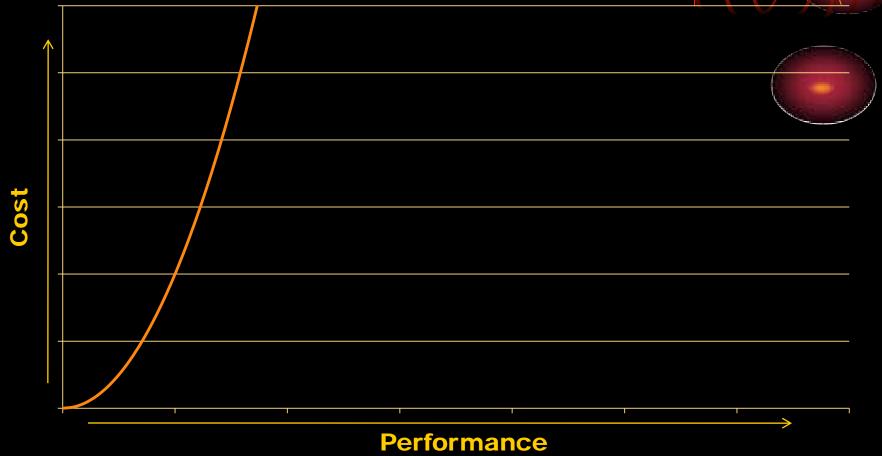
- Save: 75W each
- Cost: \$10 each
- Net: \$133 / kW saved
- Life: 1000 h
- Savings: 75 kWh
- Cost of savings: \$0.075 / kWh





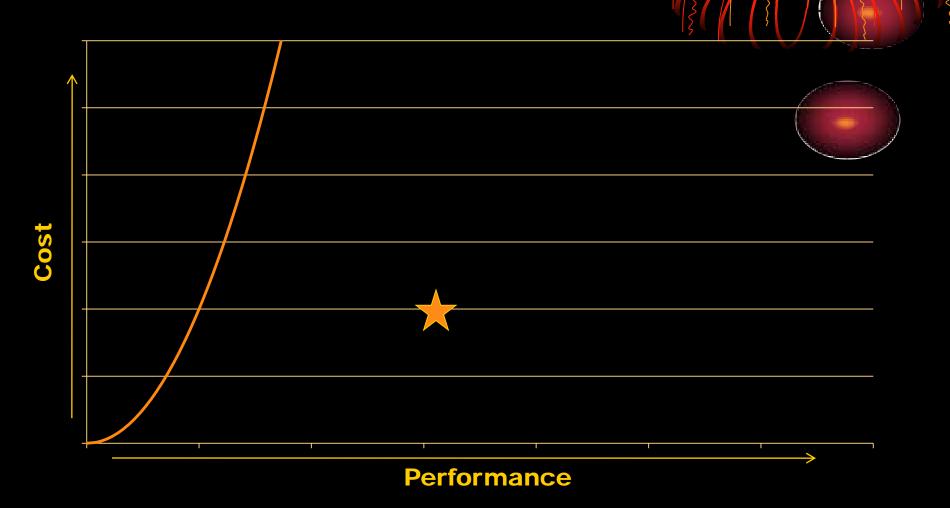
#### We are taught...

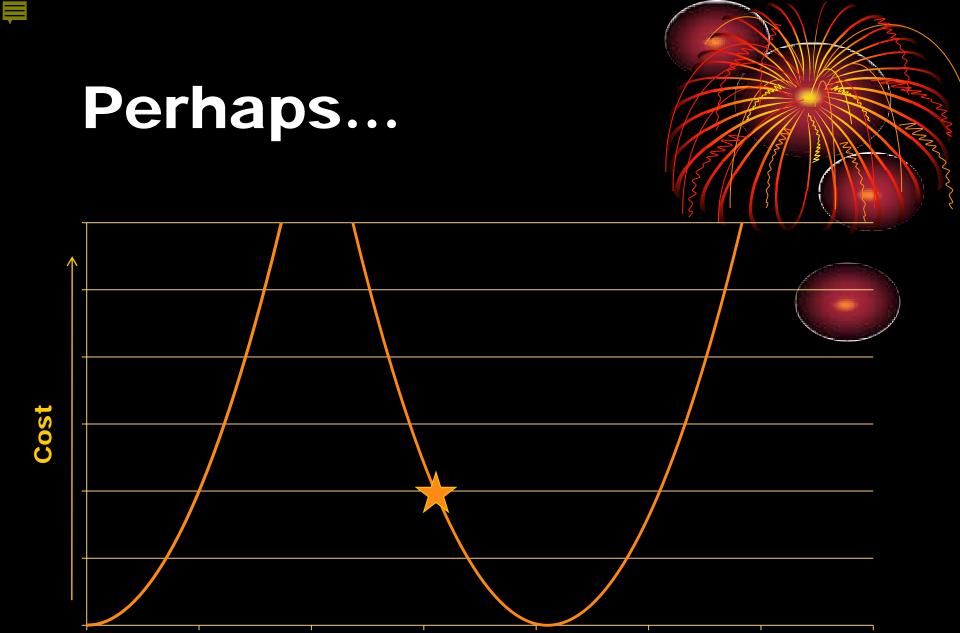






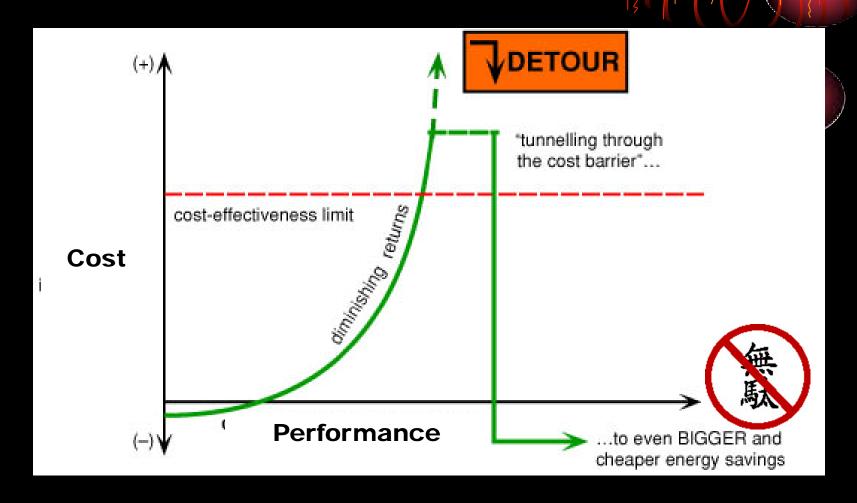
#### But then somebody





**Performance** 

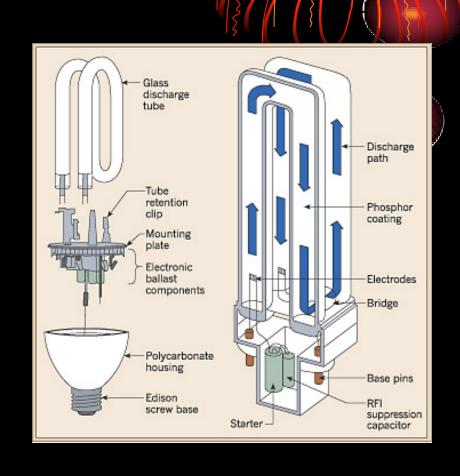






# Change the light bulbs to CFL

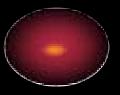
- Save: 75W each
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- Net: \$133 / kW saved
- Life: 1000 h
- Savings: 75 kWh
- Cost of savings: \$0.075 / kWh





# But what if I own the Power Plant?







## But what if I own the Power Plant?

A dozen light bulbs = 1 kW



Honda eu3000is = \$2000

• \$100 / light bulb



Honda eu2000 = \$800



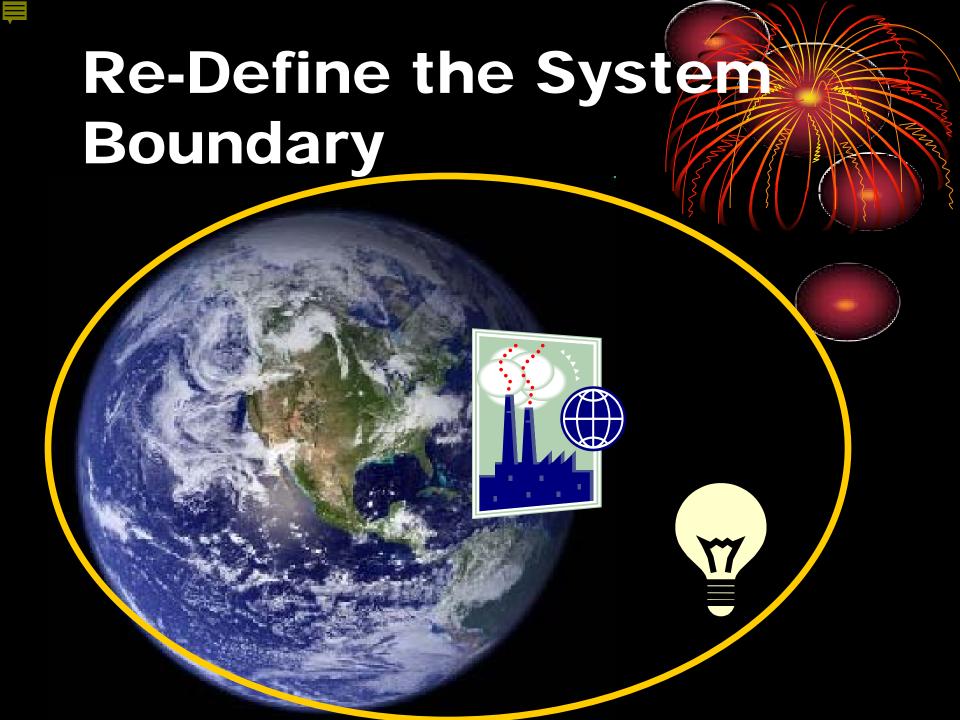
# Re-Define the System Boundary





# Re-Define the System Boundary







- The cost/benefit curve is discontinuous
- Continuous-process methods

   (i.e. incremental improvement)
   won't find breakthroughs
- You have to "jump the track"



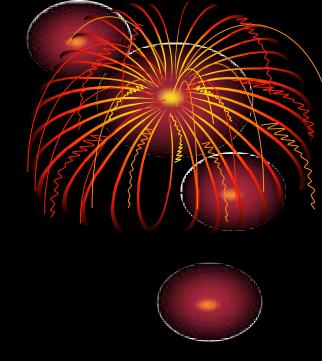
- Techniques for jumping the track:
  - Multitasking
  - Muda-Elimination
  - Teleology



- Techniques for finding it:
  - Multitasking
  - Muda-Elimination
  - Teleology

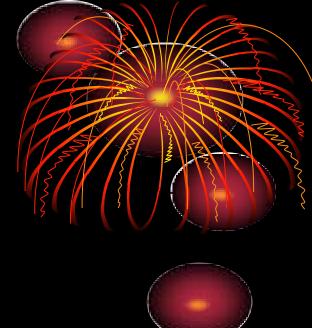


Container steel





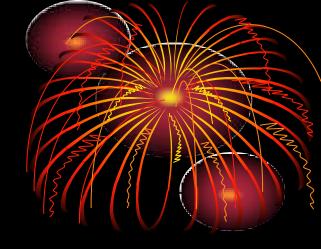
- Container steel
- Structural pipes?

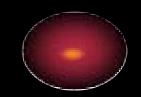






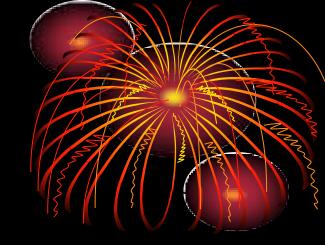
- Container steel
- Structural pipes?
- Conductive Structure?

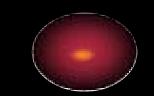






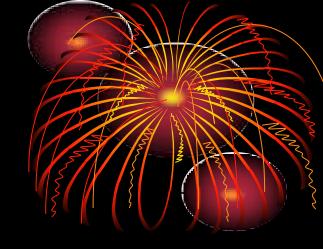
- Container steel
- Structural pipes?
- Conductive Structure?
  - It's done in cars!







- Container steel
- Structural pipes?
- Conductive Structure?
- SKJOLD's Insulation

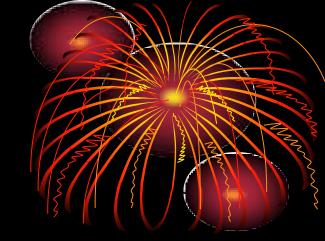








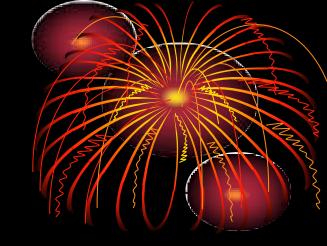
- Container steel
- Structural pipes?
- Conductive Structure?
- SKJOLD's Insulation
  - Air conditioning in winter in Norway!







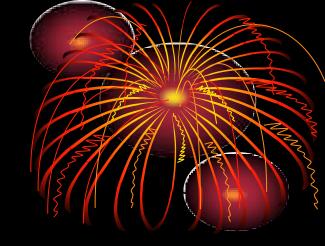
- Container steel
- Structural pipes?
- Conductive Structure?
- SKJOLD's Insulation
  - Air conditioning in winter in Norway!
  - (Maybe they went too far?)

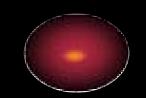






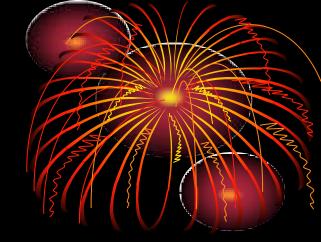
- Container steel
- Structural pipes?
- Conductive Structure?
- SKJOLD's Insulation
- Amory Lovins' house







- Container steel
- Structural pipes?
- Conductive Structure?
- SKJOLD's Insulation
- Amory Lovins' house
  - The second root is a Colorado home with no furnace



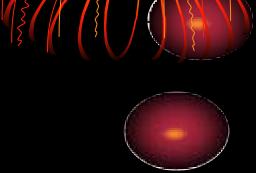




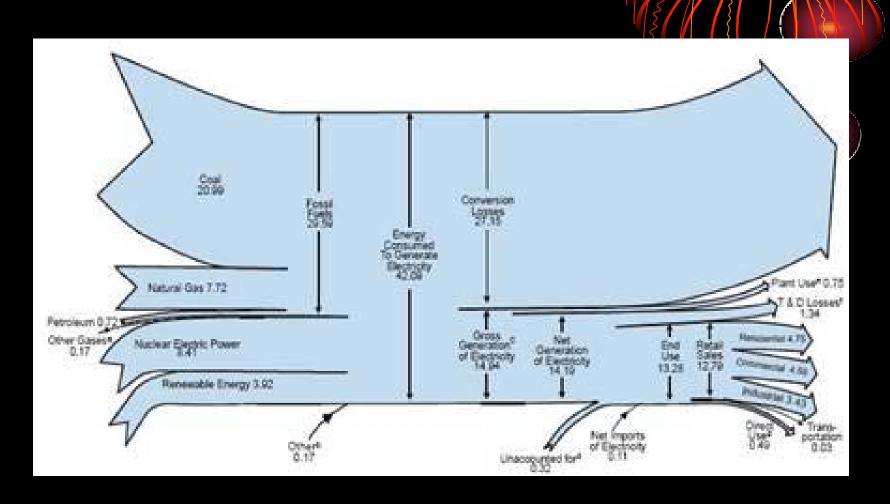
- Techniques for finding it:
  - Multitasking
  - Muda-Elimination
  - Teleology



### Real life is like this:



# To get One out requires Three in



Source: EIA 2009

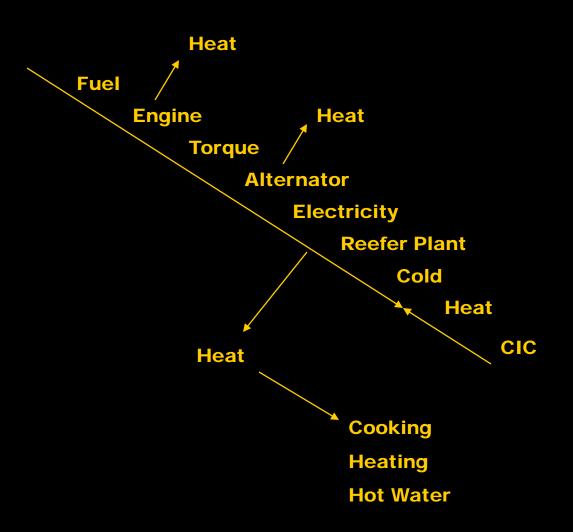


#### Another example: The Heating Plant

- Large complex system required to generate domestic heat
- Simultaneously other systems are cooling components to minimize heat
- Can I reduce the heat NEED far enough to ELIMINATE the heating plant?

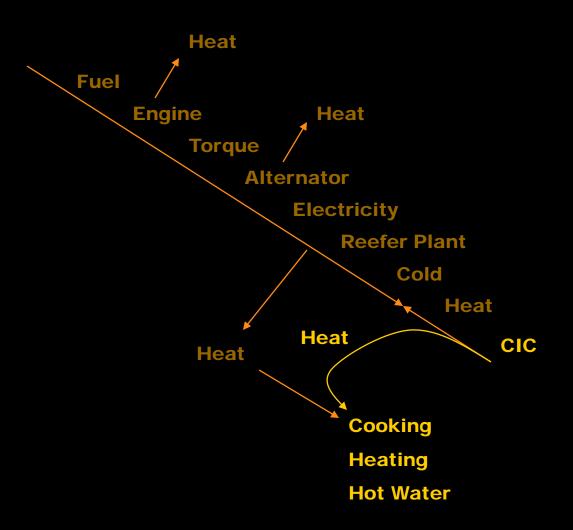


#### Heating & Cooling



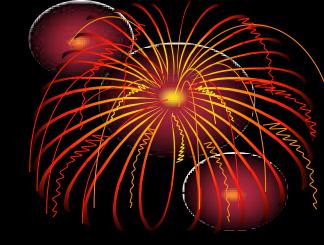


#### Heating & Cooling





#### Amory's House



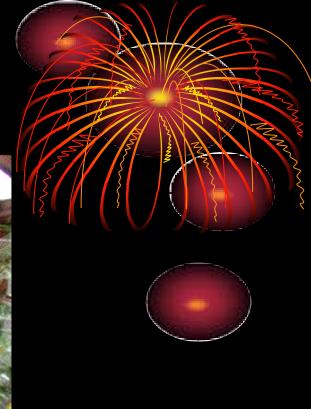


Snowmass CO. (Near Aspen) 7,000 feet above sea level



#### Amory's house





This room is the "furnace" for the building. This 900-square-foot space, plus the heat gain from the other windows, lights, appliances, and people, provides all the heat that's needed for the entire building most of the year. The heat is stored in the masonry, the floor, the water, and the earth under the house. Because of the building's huge thermal capacity, heat is stored for months, not just hours. Heat captured in September may be used in December. Two wood stoves are available for additional heating duty, but they are generally used only on very cold winter mornings.



#### Amory's house

- By reducing the DEMAND
- And MINIMIZING THE WASTE
- Dr. Lovins ELIMINATED THE HEATING PLANT



#### Amory's House

- Most the impact of being supergreen was to leave things out, not add things.
- The cost of the alternative energy systems was, in 1984, \$6100.
- The cost of energy to heat the house would have been \$7000.
- Payback in ten months.



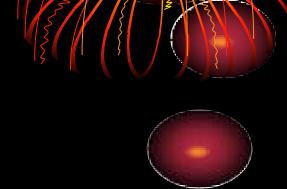
# Unconventional Systems Engineering

- Where do you get the ideas for this type of breakthrough?
- How do you apply engineering methods to this?



## Where to get ideas

One tool: Teleology



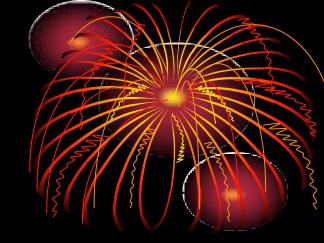


## How is Breakthrough Possible?

- Techniques for finding it:
  - Multitasking
  - Muda-Elimination
  - Teleology



### Normally

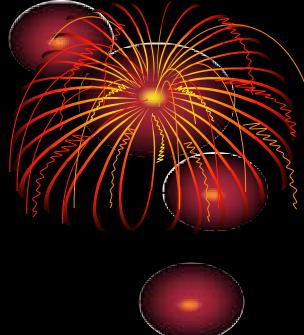


- Prior Art:
  - "What does a ship rudder look like?"





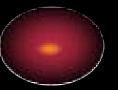
The study of purpose





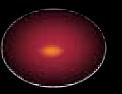


- The study of purpose
- What is the purpose of a rudder?





- The study of purpose
- What is the purpose of a rudder?
  - Direction





- The study of purpose
- What is the purpose of a rudder?

- Direction
- What do other "directors" look like?



- The study of purpose
- What is the purpose of a rudder?

- Direction
- What do other "directors" look like?
  - Rudders



- The study of purpose
- What is the purpose of a rudder?
  - Direction
- What do other "directors" look like?
  - Rudders
  - Combined rudder propellers



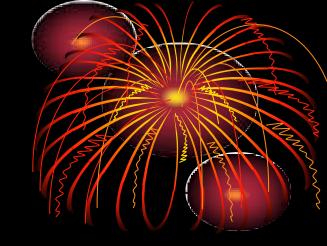
- The study of purpose
- What is the purpose of a rudder?
  - Direction



- Rudders
- Combined rudder propellers
- Horizontal rudders

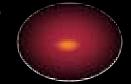


- The study of purpose
- What is the purpose of a rudder?
  - Direction
- What do other "directors" look like?
  - Rudders
  - Combined rudder propellers
  - Horizontal rudders
  - Differential thrust





- The study of purpose
- What is the purpose of a rudder?
  - Direction



- What do other "directors" look like?
  - Rudders
  - Combined rudder propellers
  - Horizontal rudders
  - Differential thrust
  - Lateral forces



- The study of purpose
- What is the purpose of a rudder?
  - Direction
- What do other "directors" look like?
  - Rudders
  - Combined rudder propellers
  - Horizontal rudders
  - Differential thrust
  - Lateral forces
  - Ballistics

- The study of pripose
- What is the Grapose 53 rudger
  - Director
- · Which other direction look like?
  - · Rudde
    - Can med ructe propellers
  - Sorizont Caders
    - Differential three
    - 10 Oeral force
    - Ballist



- "TRIZ" (Theory of Inventive Problem Solving) is a Teleology tool
- "ARI" Accelerated Radical Innovation



### Where to get ideas

- One tool: Teleology
- Second tool: Eliminate Muda









### Muda

That for which there is no customer





## How do you eliminate Muda?

- 1: Get rid of it
- 2: Find a customer for it





### A Cooling system

- Teleology: Remove unwanted heat
- Teleological Solutions:
  - Radiate it
  - Convect it
  - Insulate from it
  - Etc.



### A Cooling system

- Teleology: Remove unwanted heat
- Muda Solution:
  - Don't make unwanted heat



### A Cooling system

- Teleology: Remove unwanted heat
- Muda Solution:
  - Don't make unwanted heat
  - Change it from "unwanted" to "wanted"



### Maybe...

 The best dorm room refrigerator is a taste for warm beer



### Dear ONR:

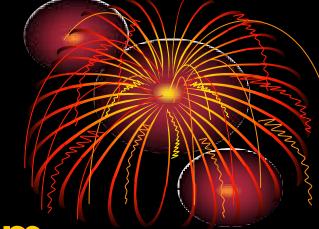
- You want a breakthrough in reducing the weight of shipboard cooling systems?
- Invest in systems that don't need to be cooled
  - ceramic engines
  - electronics that like to run hot



## Too exotic? A more prosaic example:

Double resilient mountings

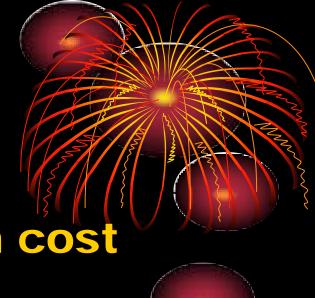




- Decompose the problem Teleogically
- Take the benefits all the way upstream
- Look far afield for Teleos
- Be creative in eliminating Muda



 Very large savings can cost LESS than small ones





 The Cost/Benefit relationship is not necessarily monotonic



- The Cost/Benefit relationship is not necessarily monotonic
- It may not even be Continuous



- The Cost/Benefit relationship is not necessarily monotonic
- It may not even be Continuous
- Incremental solutions CAN NOT find the 'second root.'

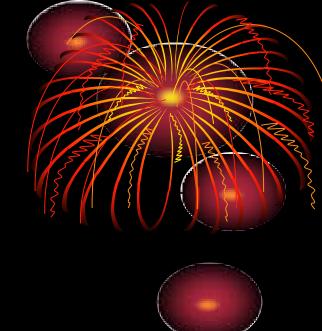


- The Cost/Benefit relationship is not necessarily monotonic
- It may not even be Continuous
- Incremental solutions CAN NOT find the 'second root.'
- Practical tools exist

### **Practical Tools**

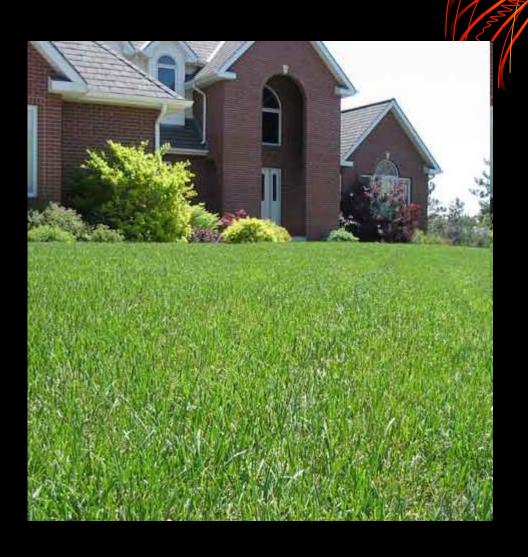
- Multitasking
- Teleological Study, including TRIZ
- Muda elimination

# **EXAMPLES** (if time permits)





### Muda?











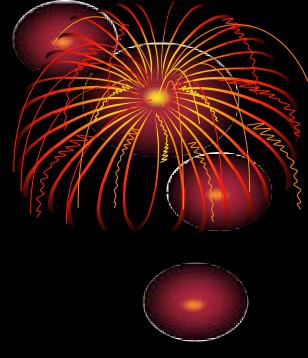
Find out what the goal is

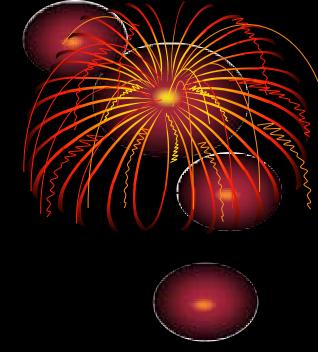
- Find out what the goal is
  - How to fix the base to the tree?

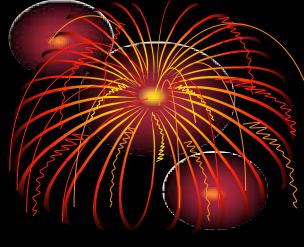
- Find out what the goal is
  - How to fix the base to the tree?
    - How to fix the tree to the floor or table?

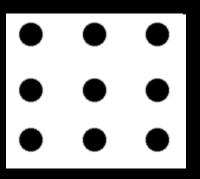
- Find out what the goal is
  - How to fix the base to the tree?
  - How to fix the tree to the floor or table?
    - How to maintain the tree in a vertical orientation

## Back-Up

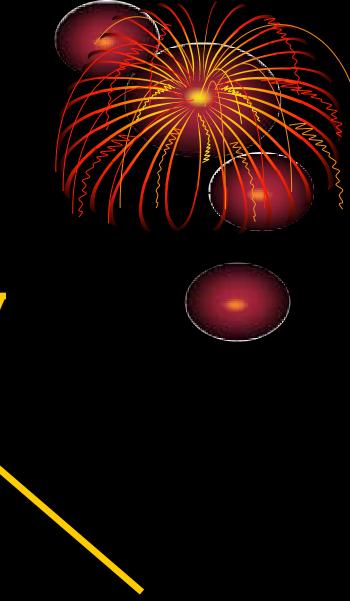




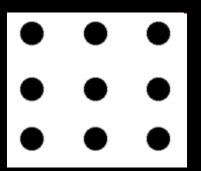


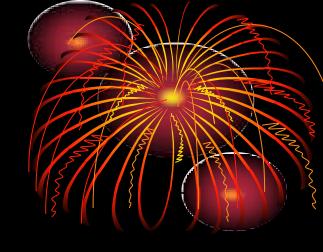




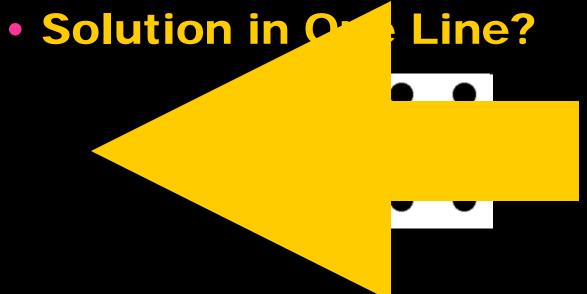


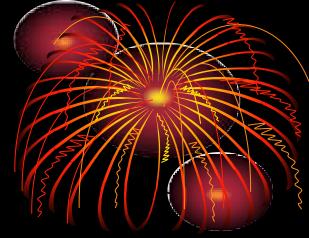
Solution in One Line?





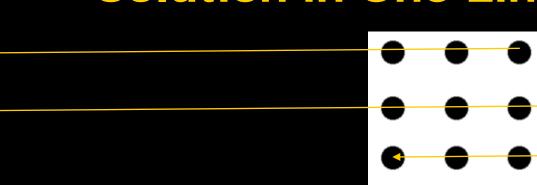


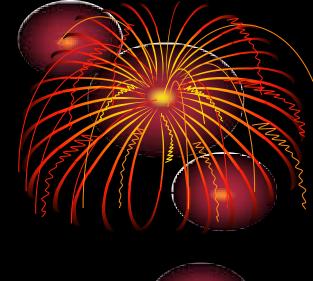






Solution in One Line?

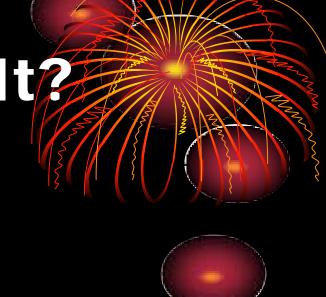








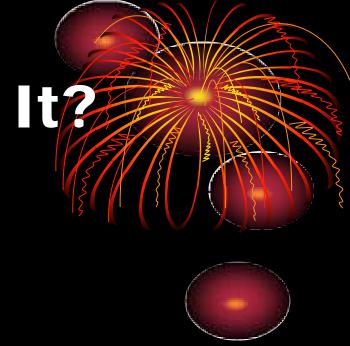
# Can Anybody Do It?





## Can Anybody Do It?

• No.





Math







- Math
- Engineering Analysis





- Math
- Engineering Analysis
- Engineering Synthesis





- Math
- Engineering Analysis
- Engineering Synthesis
- Engineering Innovation





- Math
- Engineering Analysis
- Engineering Synthesis
- Engineering Innovation



Not a value - just a fact

#### Caveat:

"Creativity is a poor substitute for knowing what you're doing"s

**Bob Colwell**