

16" Scroll Saw

(Model 40-530)



PART NO. 900621 (011)
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visit our website at: www.deltamachinery.com.

For Parts, Service, Warranty or other Assistance,

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ESPAÑOL: PÁGINA 15

SAFETY RULES

Woodworking can be dangerous if safe and proper operating procedures are not followed. As with all machinery, there are certain hazards involved with the operation of the product. Using the machine with respect and caution will considerably lessen the possibility of personal injury. However, if normal safety precautions are overlooked or ignored, personal injury to the operator may result. Safety equipment such as guards, push sticks, hold-downs, featherboards, goggles, dust masks and hearing protection can reduce your potential for injury. But even the best guard won't make up for poor judgment, carelessness or inattention. Always use common sense and exercise caution in the workshop. If a procedure feels dangerous, don't try it. Figure out an alternative procedure that feels safer. **REMEMBER:** Your personal safety is your responsibility.

This machine was designed for certain applications only. Delta Machinery strongly recommends that this machine not be modified and/or used for any application other than that for which it was designed. If you have any questions relative to a particular application, **DO NOT** use the machine until you have first contacted Delta to determine if it can or should be performed on the product.

**Technical Service Manager
Delta Machinery
4825 Highway 45 North
Jackson, TN 38305**

(IN CANADA: 505 SOUTHGATE DRIVE, GUELPH, ONTARIO N1H 6M7)



WARNING: FAILURE TO FOLLOW THESE RULES MAY RESULT IN SERIOUS PERSONAL INJURY

1. FOR YOUR OWN SAFETY, READ INSTRUCTION MANUAL BEFORE OPERATING THE TOOL. Learn the tool's application and limitations as well as the specific hazards peculiar to it.

2. KEEP GUARDS IN PLACE and in working order.

3. ALWAYS WEAR EYE PROTECTION.

4. REMOVE ADJUSTING KEYS AND WRENCHES. Form habit of checking to see that keys and adjusting wrenches are removed from tool before turning it "on".

5. KEEP WORK AREA CLEAN. Cluttered areas and benches invite accidents.

6. DON'T USE IN DANGEROUS ENVIRONMENT. Don't use power tools in damp or wet locations, or expose them to rain. Keep work area well-lighted.

7. KEEP CHILDREN AND VISITORS AWAY. All children and visitors should be kept a safe distance from work area.

8. MAKE WORKSHOP CHILDPROOF – with padlocks, master switches, or by removing starter keys.

9. DON'T FORCE TOOL. It will do the job better and be safer at the rate for which it was designed.

10. USE RIGHT TOOL. Don't force tool or attachment to do a job for which it was not designed.

11. WEAR PROPER APPAREL. No loose clothing, gloves, neckties, rings, bracelets, or other jewelry to get caught in moving parts. Nonslip footwear is recommended. Wear protective hair covering to contain long hair.

12. ALWAYS USE SAFETY GLASSES. Wear safety glasses. Everyday eyeglasses only have impact resistant lenses; they are not safety glasses. Also use face or dust mask if cutting operation is dusty. These safety glasses must conform to ANSI Z87.1 requirements. Note: Approved glasses have Z87 printed or stamped on them.

13. SECURE WORK. Use clamps or a vise to hold work when practical. It's safer than using your hand and frees both hands to operate tool.

14. DON'T OVERREACH. Keep proper footing and balance at all times.

15. MAINTAIN TOOLS IN TOP CONDITION. Keep tools sharp and clean for best and safest performance. Follow instructions for lubricating and changing accessories.

16. DISCONNECT TOOLS before servicing and when changing accessories such as blades, bits, cutters, etc.

17. USE RECOMMENDED ACCESSORIES. The use of accessories and attachments not recommended by Delta may cause hazards or risk of injury to persons.

18. REDUCE THE RISK OF UNINTENTIONAL STARTING. Make sure switch is in "OFF" position before plugging in power cord.

19. NEVER STAND ON TOOL. Serious injury could occur if the tool is tipped or if the cutting tool is accidentally contacted.

20. CHECK DAMAGED PARTS. Before further use of the tool, a guard or other part that is damaged should be carefully checked to ensure that it will operate properly and perform its intended function – check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced.

21. DIRECTION OF FEED. Feed work into a blade or cutter against the direction of rotation of the blade or cutter only.

22. NEVER LEAVE TOOL RUNNING UNATTENDED. TURN POWER OFF. Don't leave tool until it comes to a complete stop.

23. DRUGS, ALCOHOL, MEDICATION. Do not operate tool while under the influence of drugs, alcohol or any medication.

24. MAKE SURE TOOL IS DISCONNECTED FROM POWER SUPPLY while motor is being mounted, connected or re-connected.

25. THE DUST GENERATED by certain woods and wood products can be injurious to your health. Always operate machinery in well ventilated areas and provide for proper dust removal. Use wood dust collection systems whenever possible.

26. ⚠ WARNING: SOME DUST CREATED BY POWER SANDING, SAWING, GRINDING, DRILLING, AND OTHER CONSTRUCTION ACTIVITIES contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

SAVE THESE INSTRUCTIONS

ADDITIONAL SAFETY RULES FOR SCROLL SAWS

1. **WARNING:** Do not operate your tool until it is completely assembled and installed according to the instructions.
2. **IF YOU ARE NOT** thoroughly familiar with the operation of Scroll Saws, obtain advice from your supervisor, instructor or other qualified person.
3. **YOUR TOOL MUST** be securely fastened to a stand or workbench. If there is any tendency for the stand or workbench to move during operation, the stand or workbench **MUST** be fastened to the floor.
4. **THIS TOOL** is intended for indoor use only.
5. **MAKE SURE** blade is properly tensioned before operating saw.
6. **TO AVOID** blade breakage **ALWAYS** adjust blade tension correctly.
7. **MAKE SURE** the blade teeth point downward toward the table.
8. **NEVER** turn the saw "ON" before clearing the table of all objects (tools, scraps of wood, etc.).
9. **DO NOT** cut material that is too small to be safely supported.
10. **AVOID** awkward hand positions where a sudden slip could cause a hand to move into the blade.
11. **ALWAYS** keep hands and fingers away from blade.
12. **ALWAYS** adjust holddown foot for each new operation.
13. **DO NOT USE** dull or bent blades.
14. **DO NOT** attempt to saw material that does not have a flat surface, unless a suitable support is used.
15. **MAKE** "relief" cuts before cutting long curves.
16. **NEVER** attempt to cut a curve that is too tight for the blade being used.
17. **WHEN** backing a blade out of a workpiece, the blade may bind in the saw kerf. This is usually caused by sawdust in the kerf. If this happens, turn "**OFF**" the switch and remove plug from power source outlet. Disconnect the blade from the upper blade clamp and remove the workpiece.
18. **ALWAYS** hold the work firmly against the table.
19. **DO NOT** feed the material too fast while cutting. Only feed the material fast enough so that the blade will cut.
20. **NEVER** start the tool with the stock pressed against the blade.
21. **WHEN** cutting a large workpiece, **MAKE SURE** the material is supported at table height.
22. **USE CAUTION** when cutting material which is irregular in cross section which could pinch the blade before the cut is completed. A piece of moulding for example must lay flat on the table and not be permitted to rock while being cut.
23. **USE CAUTION** when cutting round material such as dowel rods or tubing. They have a tendency to roll while being cut causing the blade to "bite." Use a V-block to control the piece.
24. **ALWAYS** release blade tension before loosening the blade holder screw.
25. **MAKE CERTAIN** table tilting lock is tightened before starting the machine.
26. **NEVER** reach under the table while the machine is running.
27. **NEVER** perform layout, assembly or set-up work on the table while the saw is operating.
28. **ALWAYS ALLOW** the saw to stop before removing scrap pieces from the table.
29. **WHEN THE TOOL IS NOT IN USE**, the switch should be locked in the "**OFF**" position to prevent unauthorized use.
30. **ADDITIONAL INFORMATION** regarding the safe and proper operation of this product is available from the National Safety Council, 1121 Spring Lake Drive, Itasca, IL 60143-3201, in the Accident Prevention Manual for Industrial Operations and also in the Safety Data Sheets provided by the NSC. Please also refer to the American National Standards Institute ANSI 01.1 Safety Requirements for Woodworking Machinery and the U.S. Department of Labor OSHA 1910.213 Regulations.

SAVE THESE INSTRUCTIONS.

CONNECTING TOOL TO POWER SOURCE

POWER CONNECTIONS

A separate electrical circuit should be used for your tools. This circuit should not be less than #12 wire and should be protected with a 20 Amp time lag fuse. If an extension cord is used, use only 3-wire extension cords which have 3-prong grounding type plugs and 3-pole receptacles which accept the tool's plug. Before connecting the motor to the power line, make sure the switch is in the "OFF" position and be sure that the electric current is of the same characteristics as indicated on the tool. All line connections should make good contact. Running on low voltage will damage the motor.

MOTOR SPECIFICATIONS

Your tool is wired for 110-120 volt, 60 HZ alternating current. Before connecting the tool to the power source, make sure the switch is in the "OFF" position. The motor provides a no-load speed of 1750 SPM.

GROUNDING INSTRUCTIONS

⚠ WARNING: THIS TOOL MUST BE GROUNDED WHILE IN USE TO PROTECT THE OPERATOR FROM ELECTRIC SHOCK.

1. All grounded, cord-connected tools: In the event of a malfunction or breakdown, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This tool is equipped with an electric cord having an equipment-grounding conductor and a grounding plug. The plug must be plugged into a matching outlet that is properly installed and grounded in accordance with all local codes and ordinances.

Do not modify the plug provided - if it will not fit the outlet, have the proper outlet installed by a qualified electrician.

Improper connection of the equipment-grounding conductor can result in risk of electric shock. The conductor with insulation having an outer surface that is green with or without yellow stripes is the equipment-grounding conductor. If repair or replacement of the electric cord or plug is necessary, do not connect the equipment-grounding conductor to a live terminal.

Check with a qualified electrician or service personnel if the grounding instructions are not completely understood, or if in doubt as to whether the tool is properly grounded.

Use only 3-wire extension cords that have 3-prong grounding type plugs and 3-hole receptacles that accept the tool's plug, as shown in Fig. 1.

Repair or replace damaged or worn cord immediately.

2. Grounded, cord-connected tools intended for use on a supply circuit having a nominal rating less than 150 volts:

This tool is intended for use on a normal 120-volt circuit and has a grounded plug that looks like the plug illustrated in Fig. 1.

If a properly grounded outlet is not available, a temporary adapter, shown in Fig. 2, may be used for connecting the 3-prong grounding type plug to a 2-prong receptacle. The temporary adapter should be used only until a properly grounded outlet can be installed by a qualified electrician. The green colored rigid ear, lug, or the like extending from the adapter must be connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adapter is used, it must be held in place with a metal screw.

NOTE: In Canada, the use of a temporary adapter is not permitted by the Canadian Electric Code.

⚠ WARNING: IN ALL CASES, MAKE CERTAIN THE RECEPTACLE IN QUESTION IS PROPERLY GROUNDED. IF YOU ARE NOT SURE HAVE A CERTIFIED ELECTRICIAN CHECK THE RECEPTACLE.

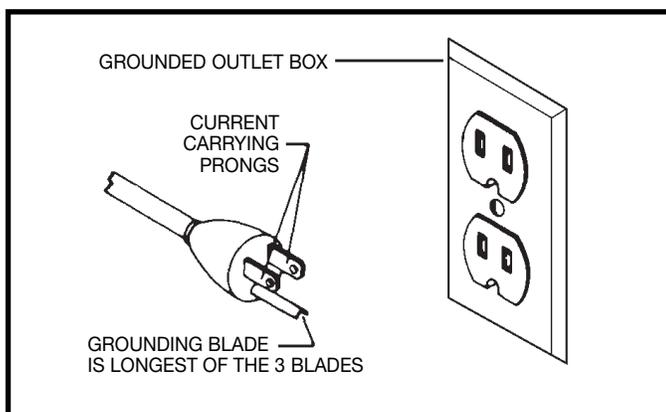


Fig. 1

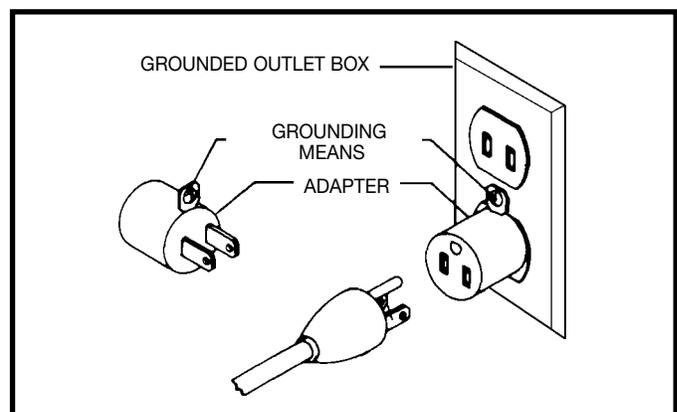


Fig. 2

EXTENSION CORDS

Use proper extension cords. Make sure your extension cord is in good condition and is a 3-wire extension cord which has a 3-prong grounding type plug and a 3-pole receptacle which will accept the tool's plug. When using an extension cord, be sure to use one heavy enough to carry the current of the saw. An undersized cord will cause a drop in line voltage, resulting in loss of power and overheating. Fig. 3, shows the correct gauge to use depending on the cord length. If in doubt, use the next heavier gauge. The smaller the gauge number, the heavier the cord.

MINIMUM GAUGE EXTENSION CORD			
RECOMMENDED SIZES FOR USE WITH STATIONARY ELECTRIC TOOLS			
Ampere Rating	Volts	Total Length of Cord in Feet	Gauge of Extension Cord
0-6	120	up to 25	18 AWG
0-6	120	25-50	16 AWG
0-6	120	50-100	16 AWG
0-6	120	100-150	14 AWG
6-10	120	up to 25	18 AWG
6-10	120	25-50	16 AWG
6-10	120	50-100	14 AWG
6-10	120	100-150	12 AWG
10-12	120	up to 25	16 AWG
10-12	120	25-50	16 AWG
10-12	120	50-100	14 AWG
10-12	120	100-150	12 AWG
12-16	120	up to 25	14 AWG
12-16	120	25-50	12 AWG
12-16	120	GREATER THAN 50 FEET NOT RECOMMENDED	

Fig. 3

UNPACKING AND CLEANING

Your new scroll saw is shipped complete in one carton. Carefully unpack the saw and all loose items from the shipping container. Figure 4 illustrates the scroll saw (A) and all loose items supplied with your machine. After assembly remove the protective coating from the saw table surface. This coating may be removed with a soft cloth moistened with kerosene (do not use acetone, gasoline or lacquer thinner for this purpose). After cleaning, it is good practice to cover the table surface with a good quality paste wax. Buff out the wax thoroughly to prevent it from rubbing into your workpiece.

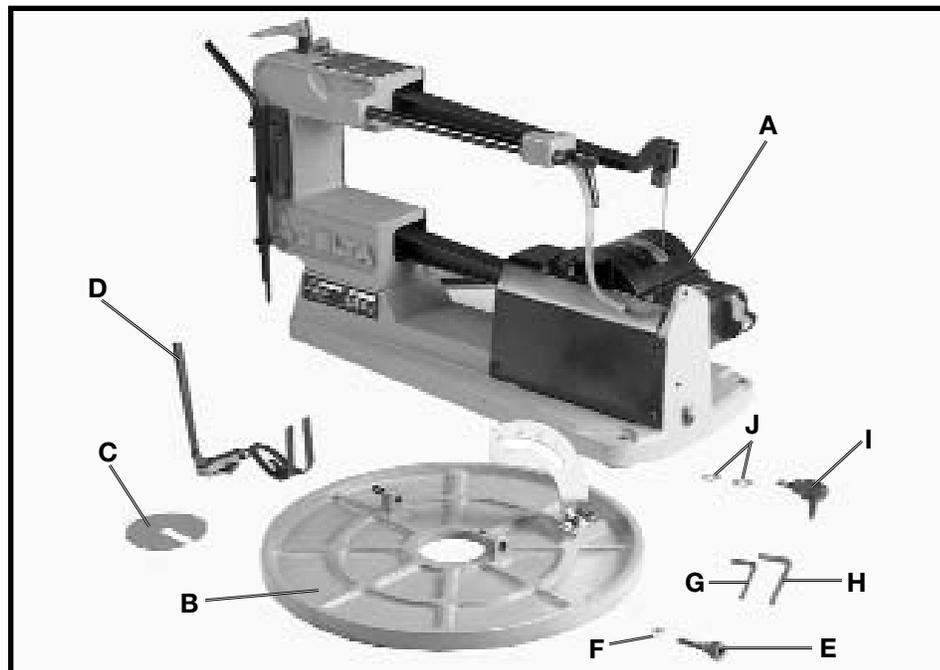


Fig. 4

- A - Scroll Saw
- B - Table
- C - Table Insert
- D - Holddown Assembly
- E - Pivot Bolt

- F - M6 Hex Nut
- G - 4mm Wrench
- H - 6mm Wrench
- I - Table Lock Handle
- J - M8.4 Flat Washers (2)

ASSEMBLY INSTRUCTIONS

⚠️ WARNING: THE USE OF ACCESSORIES OR ATTACHMENTS NOT RECOMMENDED BY DELTA MAY RESULT IN RISK OF INJURY.

⚠️ WARNING: TO AVOID INJURY FROM ACCIDENTAL STARTING, ALWAYS TURN SWITCH "OFF" AND REMOVE POWER CORD FROM ELECTRICAL OUTLET BEFORE REMOVING OR REPLACING BLADE.

1. Remove the blade from the upper blade holder. (See the section "**CHANGING BLADES**", begin with instruction #3).

2. Loosen lock handle (K) Fig. 5, and insert long end of holddown assembly (D) up through hole in bracket (L). Then tighten lock handle (K). Connect end of air hose (M) to air nozzle (N) as shown.

3. Position table (B) Fig. 6, on the machine, as shown,

making sure pin (O) in rear table casting is engaged with hole in base casting. Insert pivot bolt (E) through hole in table casting (P) and thread bolt through threaded hole in base casting (Q) using wrench (H) supplied. Thread M6 hex nut, supplied, on end of pivot bolt (E). Make sure the tilt scale (R) is positioned inside pointer (S) as shown.

4. Position flat washers (J) Fig. 7, on inside and outside of tilt scale (R) and thread end of table lock handle (I) into hole (T).

5. Figure 8 illustrates table lock handle (I) assembled to machine.

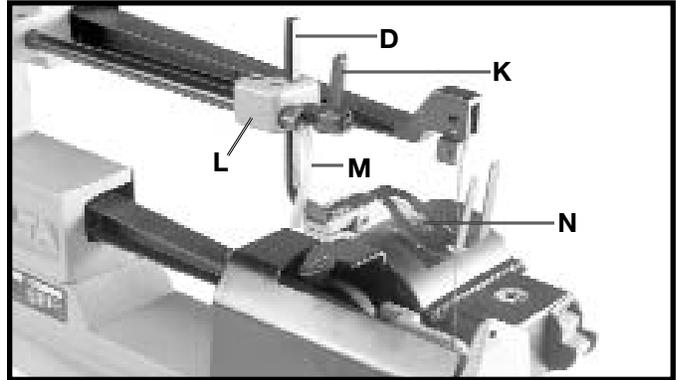


Fig. 5

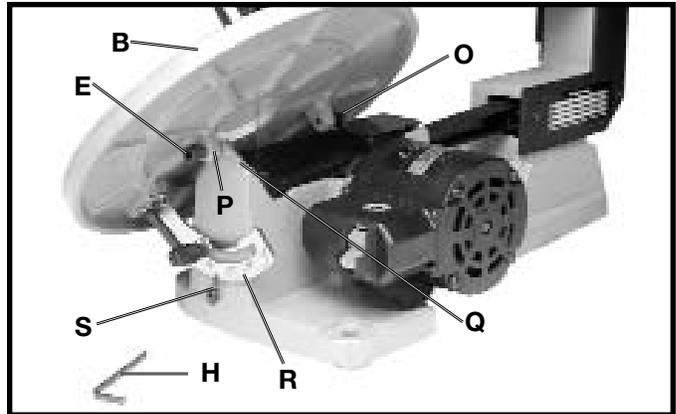


Fig. 6

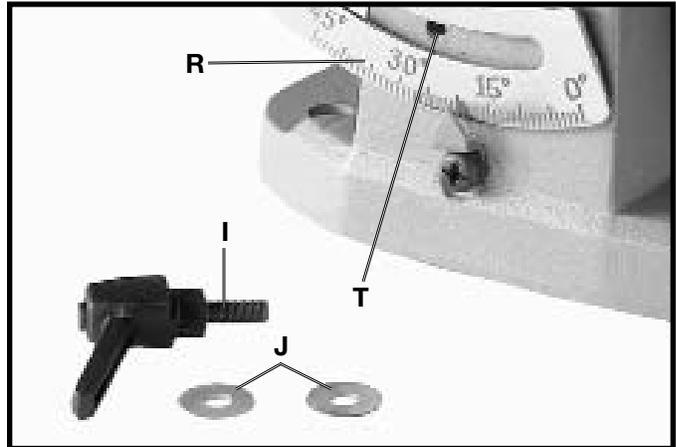


Fig. 7

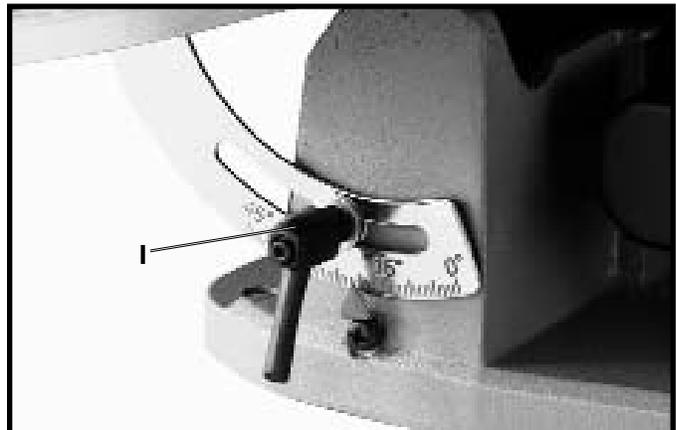


Fig. 8

6. Re-attach blade to upper blade holder. (See the section “**CHANGING BLADES**”, begin with instruction #6).

7. Assemble table insert (C) Fig. 9, to table as shown. **NOTE:** Opening in table insert (C) should be positioned toward the front for normal work with the table in the level position and should be positioned toward the right when tilting the table.

FASTENING SCROLL SAW TO SUPPORTING SURFACE

This scroll saw **MUST** be securely fastened to a stand or workbench using the three holes, two of which are shown at (A) Fig. 10. The third hole is at the rear of the machine.

An alternate method of securing the scroll saw to a supporting surface is to fasten the scroll saw to a mounting board. Then securely clamp the mounting board to a stand or workbench using two or more C-clamps. **NOTE:** For proper stability, the holes in the mounting board must be countersunk at the bottom so that the fastener heads are flush with the bottom surface of the mounting board.

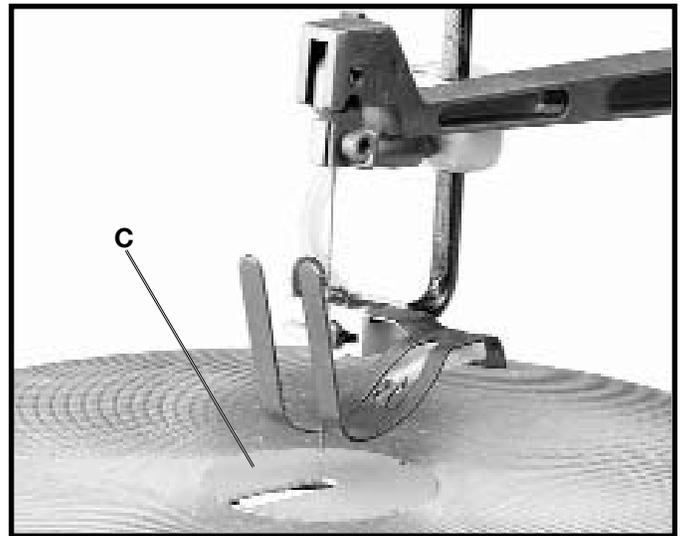


Fig. 9

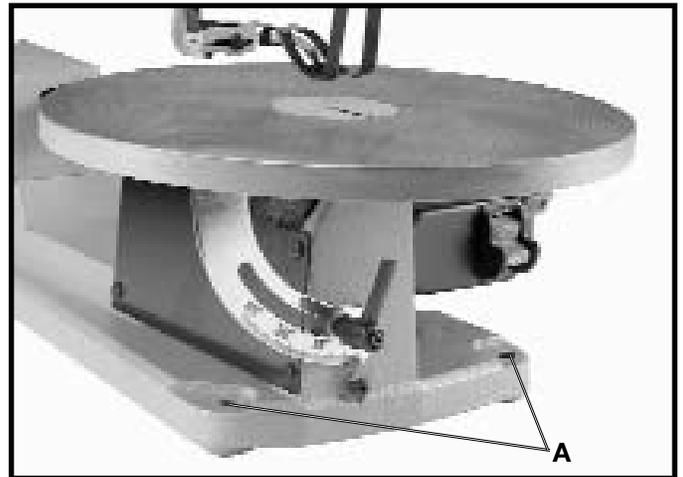


Fig. 10

ON-OFF SWITCH

The on-off switch (A) Fig. 11, is located on the motor directly under the right hand side of the table. To turn the saw “**ON**”, move the switch (A) to the up position and to turn the saw “**OFF**”, move the switch to the down position.

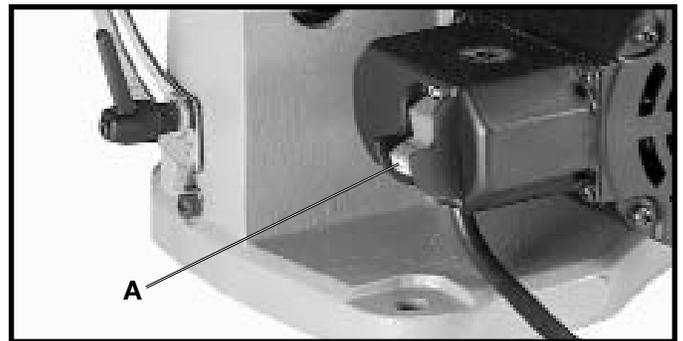


Fig. 11

LOCKING SWITCH IN THE “OFF” POSITION

IMPORTANT: When the tool is not in use, the switch should be locked in the “**OFF**” position to prevent unauthorized use. This can be done by grasping the switch toggle (B) and pulling it out of the switch, as shown in Fig. 12. With the switch toggle (B) removed, the switch will not operate. However, should the switch toggle be removed while the saw is running, the switch can be turned “**OFF**” once, but cannot be restarted without inserting the switch toggle (B).

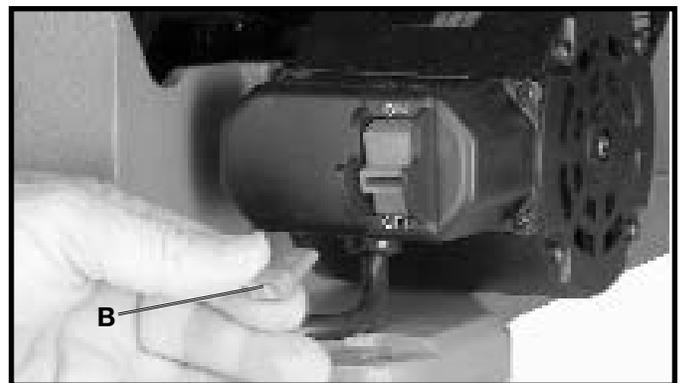


Fig. 12

WRENCH AND BLADE STORAGE

A convenient wrench and blade holder (A) Fig. 13, is supplied on the left side of the rear casting, which allows you to store the quickset blade changing wrench (B) and extra scroll saw blades when not in use.

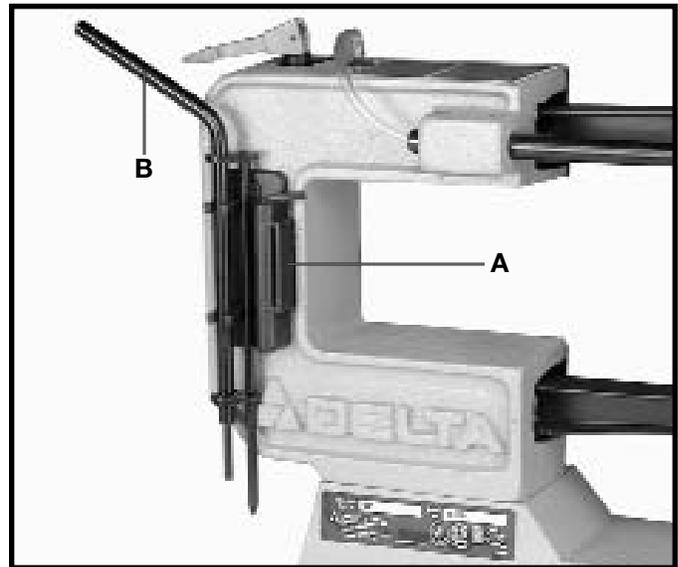


Fig. 13

CHANGING BLADES

⚠️ WARNING: THE USE OF ACCESSORIES OR ATTACHMENTS NOT RECOMMENDED BY DELTA MAY RESULT IN RISK OF INJURY.

1. **⚠️ WARNING: TO AVOID INJURY FROM ACCIDENTAL STARTING, ALWAYS TURN SWITCH "OFF" AND REMOVE POWER CORD PLUG FROM ELECTRICAL OUTLET BEFORE REMOVING OR REPLACING BLADE.**

2. Remove table insert.

3. Position blade tension lever (A) Fig. 19, in the vertical position to release blade tension.

4. Insert long end (A) Fig. 14, of quickset blade changing wrench into hole (B) in upper blade holder. This will automatically align wrench (C) with blade holder screw (D).

5. Fig. 15, illustrates the quickset blade changing wrench (E) engaged with the upper blade holder assembly. Turn wrench counterclockwise to loosen screw (D) and remove blade (F) from upper blade holder as shown.

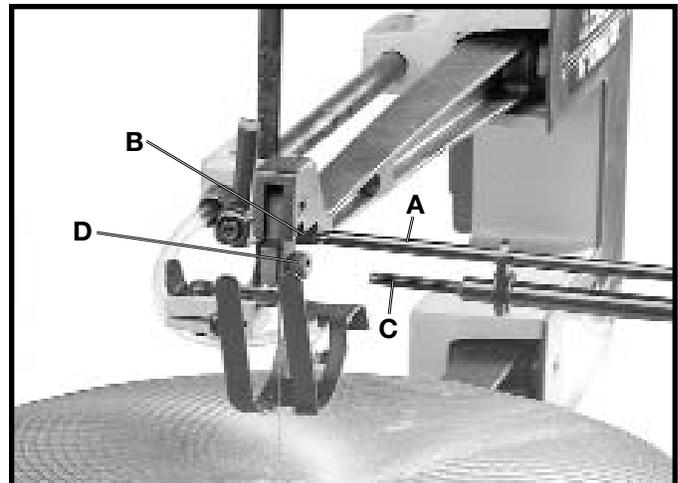


Fig. 14

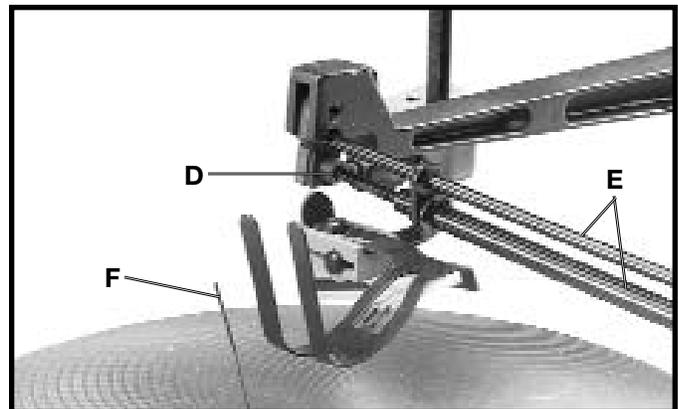


Fig. 15

6. Insert long end (A) Fig. 16, of quickset blade changing wrench into hole (G) in lower blade holder. This will automatically align wrench (C) with blade holder screw (H).

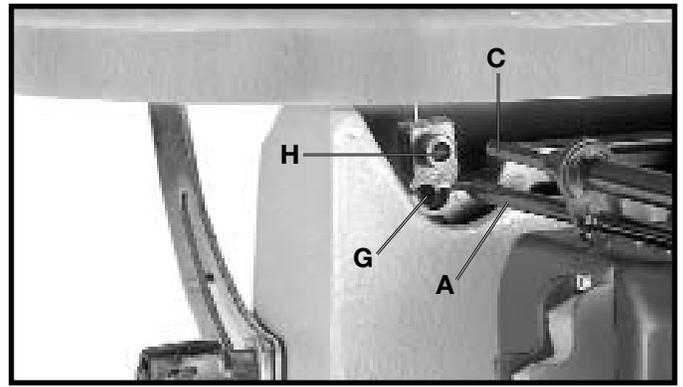


Fig. 16

7. Turn wrench (E) Fig. 17, counterclockwise to loosen screw (H) and remove blade (F) from lower blade holder.

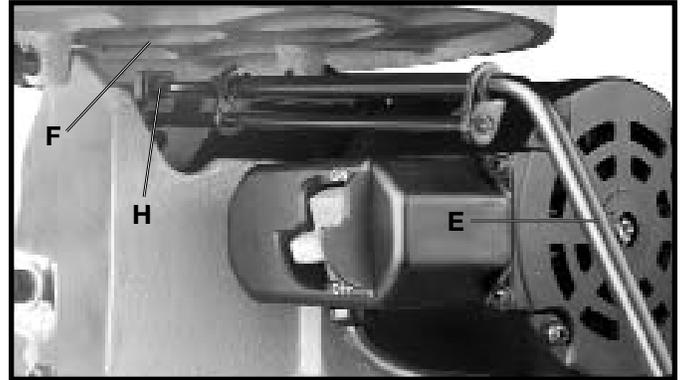


Fig. 17

8. Insert new blade into the lower and upper blade holders in the same manner, making certain the blade teeth are pointing down toward the table. Replace table insert.

9. Apply blade tension by referring to the section “ADJUSTING BLADE TENSION”.

ADJUSTING BLADE TENSION

Tension is applied to the blade when the blade tension lever (A) Fig. 18, has been adjusted and is in the horizontal position as shown. When the blade tension lever (A) is moved to the vertical position, as shown in Fig. 19, blade tension is released.



Fig. 18

To adjust blade tension, position lever (A) in the vertical position, as shown in Fig. 19. To increase tension, turn lever (A) clockwise and to decrease tension turn lever (A) counterclockwise. When adjusting tension, turn lever one-quarter of a turn at a time. **NOTE:** It is necessary to adjust the blade tension only when the blade is removed from both the upper and lower blade holders and a new or different type of blade is assembled to the holders. It is not necessary to adjust blade tension when the blade is removed and replaced in only the upper blade holder as in performing inside cutting operations. After desired tension is obtained, position tension lever (A) in the horizontal position, as shown in Fig. 18.



Fig. 19

Adjusting the blade for proper tension is usually accomplished by trial and error; however, a good method to use is to pluck the rear of the blade like a guitar string, after the tension lever (A) is moved to the horizontal position, as shown in Fig. 18. A high-pitched tone of the blade should be heard and this usually indicates proper tension. Finer blades require more tensioning (a higher pitched sound) while thicker blades require less tension.

TILTING THE TABLE

The table (A) Fig. 20, on your scroll saw can be tilted up to 45 degrees to the left for bevel cutting operations.

1. Turn the table insert 90 degrees to the right. **NOTE: ROTATE THE TABLE INSERT TO ALLOW YOU TO TILT THE TABLE WITHOUT BENDING OR BREAKING THE BLADE.**

2. Loosen table lock handle (A) Fig. 20. Tilt table (B) Fig. 20, to the desired angle and tighten lock handle (A). **NOTE:** Table lock handle (A) Fig. 20, is spring-loaded and can be repositioned by pulling outward on handle (A) and repositioning hub of handle on the nut located underneath the hub.

3. When bevel cutting, as shown in Fig. 21, the holddown (C) can be adjusted to lay flat on the stock. If the workpiece is too thick causing the stock to contact the holddown arm (D), the complete holddown assembly can be removed, since thick stock is heavy enough to resist lifting off the table during the blade's up stroke.

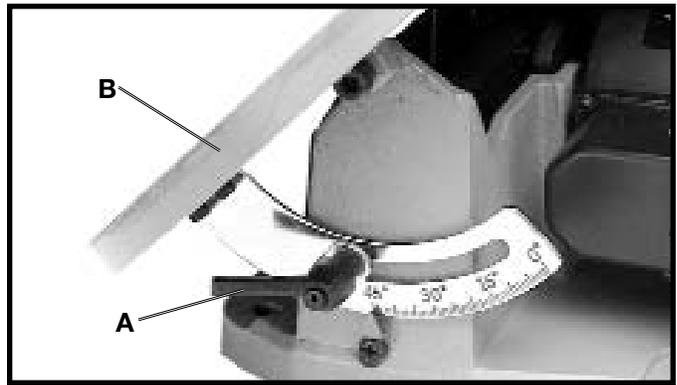


Fig. 20

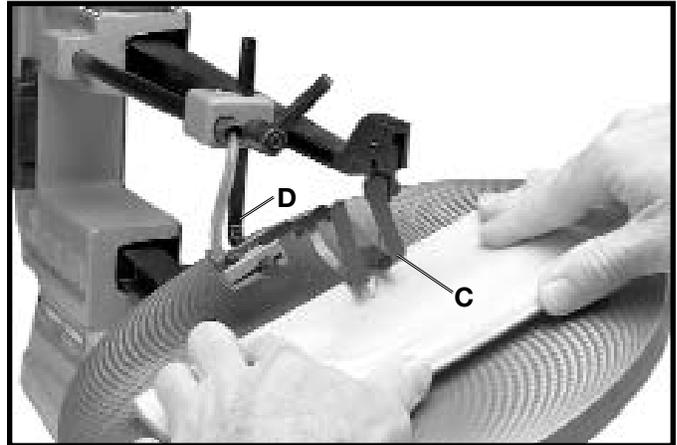


Fig. 21

LEVELING THE TABLE

1. Using a square (A) Fig. 22, place one end of the square on the table and the other end against the blade, as shown. Check to see if the table is 90 degrees to the blade.

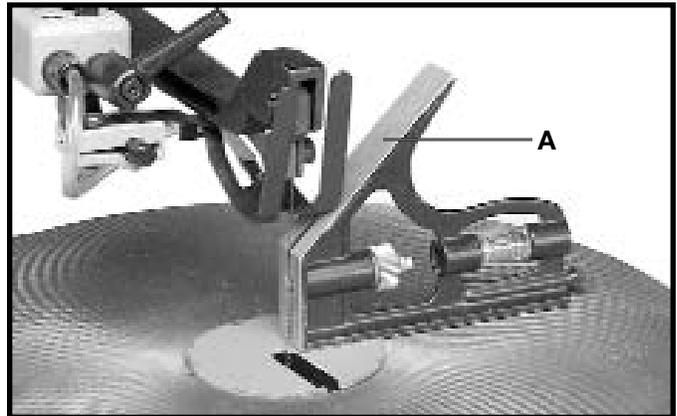


Fig. 22

2. If the table is not at 90 degrees to the blade, loosen table lock handle (B) Fig. 23, and adjust the table until it is 90 degrees to the blade. Then loosen screw (C) and adjust pointer (D) until it points to the 0 degree mark on the scale (E).

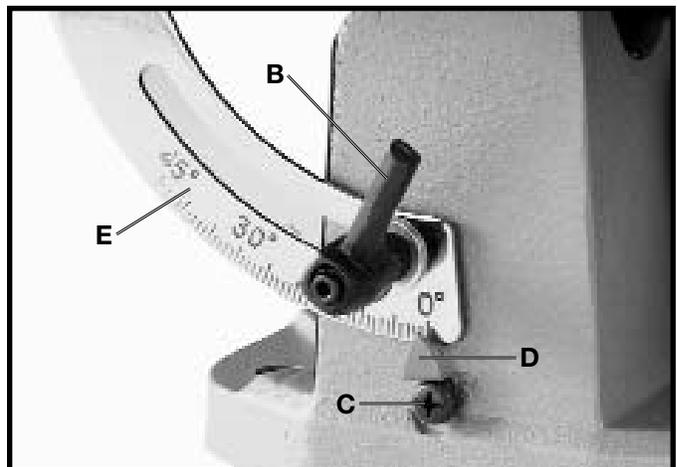


Fig. 23

ADJUSTING HOLDDOWN

The bottom of the holddown (A) Fig. 24, should be adjusted so it contacts the top surface of the work being cut by loosening lock handle (B) and moving holddown rod (C) up or down. Then tighten lock handle (B). **NOTE:** Lock handle (B) is spring-loaded and can be repositioned by pulling out handle and repositioning hub of handle on the nut located directly underneath the hub.

DUST BLOWER

A dust blower (D) Fig. 24, is supplied with your saw to direct air to the most effective point on the cutting line. Make sure end of hose (D) is connected to the holddown (A) as shown.

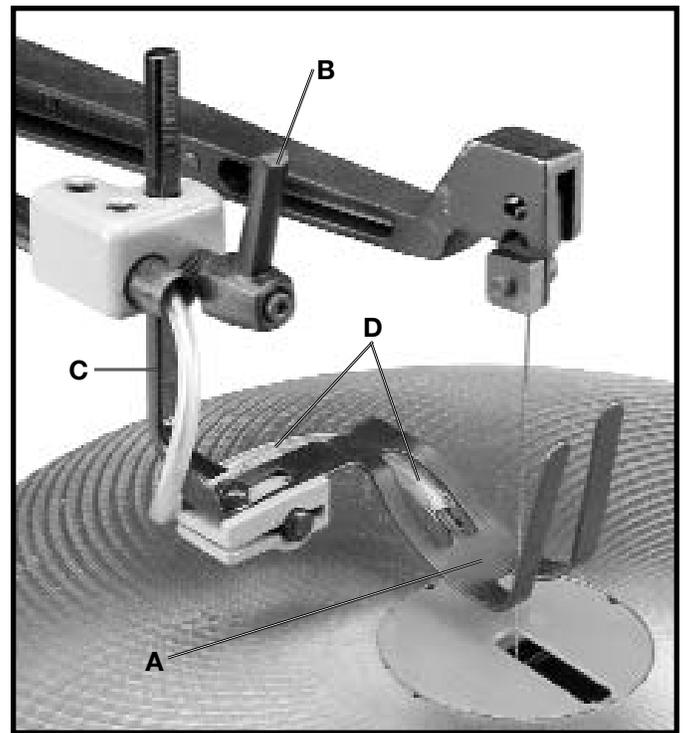


Fig. 24

INSIDE CUTTING

Inside cutting takes place when the blade is threaded through a hole in the workpiece. With your Delta 16" Scroll Saw, you can perform this operation quickly and easily as follows:

Loosen lock handle (A) Fig. 25, and raise the spring holddown (B). Release blade tension by moving the blade tension lever to the vertical position as previously explained. Use the quickset blade changing wrench and loosen upper blade holder screw (C) as previously explained. This will release the blade and allow you to thread the blade through the next hole in the pattern. Replace blade in upper blade holder and move blade tension lever to the horizontal position to re-apply blade tension. Lower spring holddown and you are ready to make the next cut.

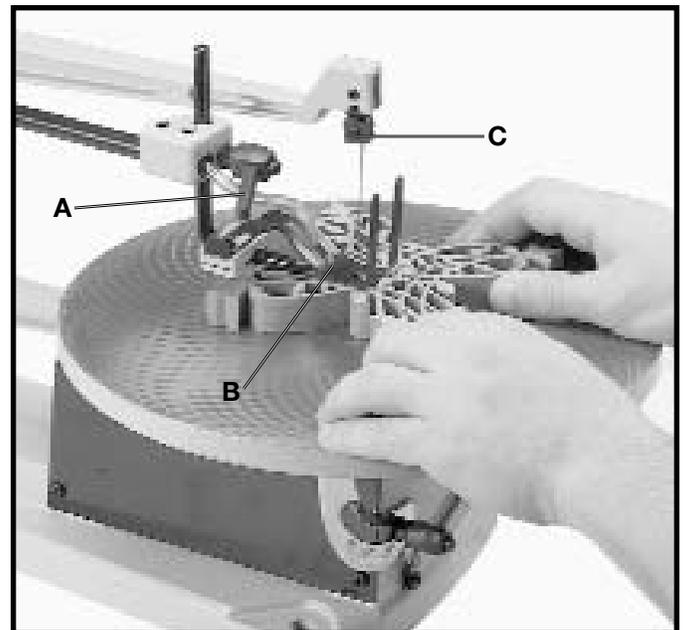


Fig. 25

BLADE BREAKAGE

Blade breakage is usually caused by one or more of the following:

1. Bending the blade during installation.
2. Improper blade tension.
3. Improper blade selection for the work being cut.
4. Forcing the work into the blade too rapidly.
5. Cutting too sharp a turn for the blade being used.

LUBRICATION

Use the maintenance procedure listed below after each 20 hours (approximate) of use.

1. **MAKE CERTAIN THE MACHINE IS DISCONNECTED FROM THE POWER SOURCE.**
2. Remove the four screws (A) Fig. 26, and side panel (B).
3. Release blade tension by positioning blade tension lever to the vertical position.
4. Remove the two pivot bolts and wavy washers (C) Fig. 27.
5. Fig. 28 illustrates one of the pivot bolts and wavy washers (C) removed. Thoroughly clean grease from shafts of both pivot bolts and lubricate shafts with a few drops of light machine oil.
6. Re-assemble the two pivot bolts and replace side panel. Re-apply tension to the blade.

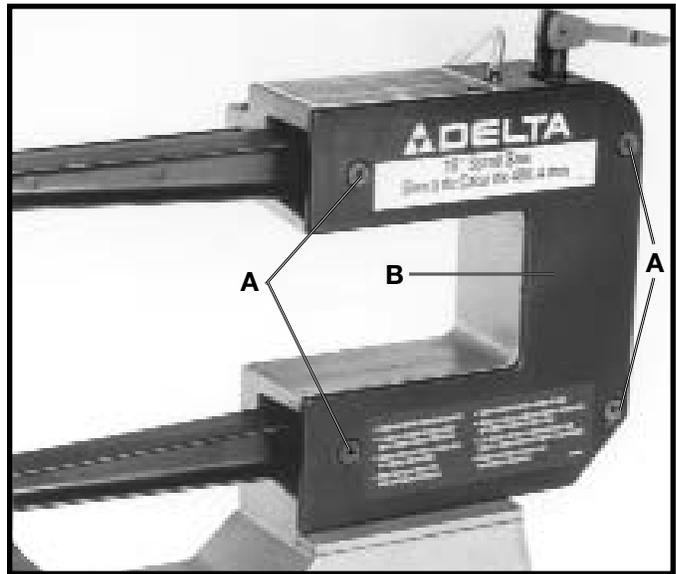


Fig. 26

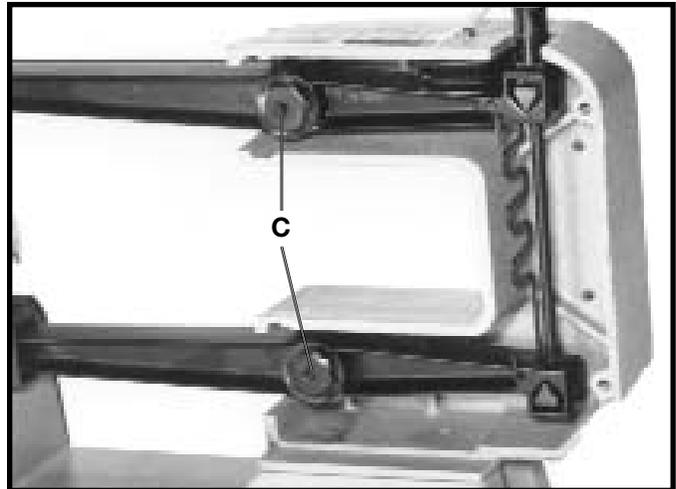


Fig. 27

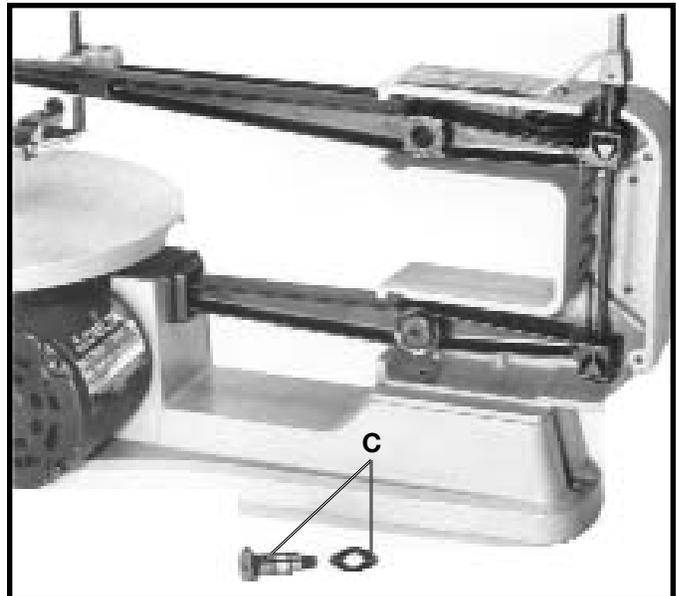


Fig. 28

NOTES

ACCESSORIES

A complete line of accessories are available from your Delta Supplier, Porter-Cable · Delta Factory Service Centers, and Delta Authorized Service Stations. Please visit our Web Site www.deltamachinery.com for a catalog or for the name of your nearest supplier.

 **WARNING:** Since accessories, other than those offered by Delta, have not been tested with this product, use of such accessories could be hazardous. For safest operation, only Delta recommended accessories should be used with this product.



PARTS, SERVICE OR WARRANTY ASSISTANCE

All Delta Machines and accessories are manufactured to high quality standards and are serviced by a network of Porter-Cable · Delta Factory Service Centers and Delta Authorized Service Stations. To obtain additional information regarding your Delta quality product or to obtain parts, service, warranty assistance, or the location of the nearest service outlet, please call 1-800-223-7278 (In Canada call 1-800-463-3582).



Delta Building Trades and Home Shop Machinery Two Year Limited Warranty

Delta will repair or replace, at its expense and at its option, any Delta machine, machine part, or machine accessory which in normal use has proven to be defective in workmanship or material, provided that the customer returns the product prepaid to a Delta factory service center or authorized service station with proof of purchase of the product within two years and provides Delta with reasonable opportunity to verify the alleged defect by inspection. Delta may require that electric motors be returned prepaid to a motor manufacturer's authorized station for inspection and repair or replacement. Delta will not be responsible for any asserted defect which has resulted from normal wear, misuse, abuse or repair or alteration made or specifically authorized by anyone other than an authorized Delta Service facility or representative. Under no circumstances will Delta be liable for incidental or consequential damages resulting from defective products. This warranty is Delta's sole warranty and sets forth the customer's exclusive remedy, with respect to defective products; all other warranties, express or implied, whether of merchantability, fitness for purpose, or otherwise, are expressly disclaimed by Delta.

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