

## Instruction manual

**ESPAÑOL: PÁGINA 17**  
**FRANÇAISE : PAGE 33**

# Double Insulated **Quicksand™** Random Orbit Sanders



MODELS 333  
and 334

**(23019, 24087)**



MODEL  
332



MODEL  
333VS

### IMPORTANT

Please make certain that the person who is to use this equipment carefully reads and understands these instructions before starting operations.

The Model and Serial No. plate is located on the main housing of the tool. Record these numbers in the spaces below and retain for future reference.

Model No. \_\_\_\_\_

Type \_\_\_\_\_

Serial No. \_\_\_\_\_

To learn more about Porter-Cable  
visit our website at:

<http://www.porter-cable.com>

**PORTER-CABLE**  
PROFESSIONAL POWER TOOLS

## TABLE OF CONTENTS

IMPORTANT SAFETY INSTRUCTIONS .....	2
SAFETY GUIDELINES .....	3
GENERAL SAFETY RULES .....	4
ADDITIONAL SPECIFIC SAFETY RULES .....	6
ADDITIONAL RULES FOR PAINT REMOVAL .....	8
CARTON CONTENTS .....	9
FUNCTIONAL DESCRIPTION .....	10
ASSEMBLY .....	10
OPERATION .....	12
TROUBLESHOOTING .....	13
MAINTENANCE .....	13
SERVICE .....	15
ACCESSORIES .....	15
WARRANTY .....	16
ESPAÑOL .....	17
FRANÇAISE .....	33

## IMPORTANT SAFETY INSTRUCTIONS

**▲WARNING** Read and understand all warnings and operating instructions before using any tool or equipment. When using tools or equipment, basic safety precautions should always be followed to reduce the risk of personal injury. Improper operation, maintenance or modification of tools or equipment could result in serious injury and property damage. There are certain applications for which tools and equipment are designed. Porter-Cable strongly recommends that this product NOT be modified and/or used for any application other than for which it was designed.

If you have any questions relative to its application DO NOT use the product until you have written Porter-Cable and we have advised you.

Online contact form at [www.porter-cable.com](http://www.porter-cable.com)

Postal Mail: Technical Service Manager  
Porter-Cable  
4825 Highway 45 North  
Jackson, TN 38305

Information regarding the safe and proper operation of this tool is available from the following sources:

Power Tool Institute

1300 Sumner Avenue, Cleveland, OH 44115-2851

[www.powertoolinstitute.org](http://www.powertoolinstitute.org)

National Safety Council

1121 Spring Lake Drive, Itasca, IL 60143-3201

American National Standards Institute, 25 West 43rd Street, 4 floor, New York, NY 10036 [www.ansi.org](http://www.ansi.org) ANSI 01.1 Safety Requirements for Woodworking Machines, and the U.S. Department of Labor regulations [www.osha.gov](http://www.osha.gov)

**SAVE THESE INSTRUCTIONS!**

## SAFETY GUIDELINES - DEFINITIONS

It is important for you to read and understand this manual. The information it contains relates to protecting YOUR SAFETY and PREVENTING PROBLEMS. The symbols below are used to help you recognize this information.



### **▲ DANGER**

indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

### **▲ WARNING**

indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

### **▲ CAUTION**

indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

### **CAUTION**

used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.

## CALIFORNIA PROPOSITION 65

### **▲ WARNING**

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known (to the State of California) to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints
- crystalline silica from bricks and cement and other masonry products
- arsenic and chromium from chemically-treated lumber

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, always wear NIOSH/OSHA approved, properly fitting face mask or respirator when using such tools.

# GENERAL SAFETY RULES

## **⚠ WARNING**

Read all instructions. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury. The term "power tool" in all of the warnings listed below refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.



SAVE THESE INSTRUCTIONS

### 1) Work area safety

- a) **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- b) **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- c) **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

### 2) Electrical safety

- a) **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- b) **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- c) **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- d) **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- e) **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.

### 3) Personal safety

- a) **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- b) **Use safety equipment. Always wear eye protection.** Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- c) **Avoid accidental starting. Ensure the switch is in the off-position before plugging in.** Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.

## GENERAL SAFETY RULES continued

- d) **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e) **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- f) **Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts.** Loose clothes, jewelry or long hair can be caught in moving parts.
- g) **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of these devices can reduce dust-related hazards.

### 4) Power tool use and care

- a) **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- b) **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) **Disconnect the plug from the power source before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- e) **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
- f) **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g) **Use the power tool, accessories and tool bits etc., in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

### 5) Service

- a) **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

## ADDITIONAL SPECIFIC SAFETY RULES

1. **Hold power tools by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord.** Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.
2. **Use proper safety equipment.** Wear safety goggles for eye protection, wear hearing protection, and wear a protective mask to minimize breathing in the fine dust created while sanding.
3. **Always disconnect the sander cord plug from the power circuit before changing abrasive sheets.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
4. **Sanding of lead-based paint is not recommended.** Lead-based paint should only be removed by a professional.
5. **Always maintain a firm grip on the sander handles** with both hands to prevent loss of control.
6. **Do not operate sander without all guards and covers** securely in place.
7. **Wear eye and hearing protection. Always use safety glasses.** Everyday eyeglasses are NOT safety glasses. USE CERTIFIED SAFETY EQUIPMENT. Eye protection equipment should comply with ANSI Z87.1 standards. Hearing equipment should comply with ANSI S3.19 standards.
8. ** Use of this tool can generate and disburse dust or other airborne particles, including wood dust, crystalline silica dust and asbestos dust.** Direct particles away from face and body. Always operate tool in well ventilated area and provide for proper dust removal. Use dust collection system wherever possible. Exposure to the dust may cause serious and permanent respiratory or other injury, including silicosis (a serious lung disease), cancer, and death. Avoid breathing the dust, and avoid prolonged contact with dust. Allowing dust to get into your mouth or eyes, or lay on your skin may promote absorption of harmful material. Always use properly fitting NIOSH/OSHA approved respiratory protection appropriate for the dust exposure, and wash exposed areas with soap and water.

**SAVE THESE INSTRUCTIONS!**

<b>SYMBOL</b>	<b>DEFINITION</b>
V	volts
A	amperes
Hz	hertz
W	watts
kW	kilowatts
F	farads
$\mu$ F	microfarads
l	litres
g	grams
kg	kilograms
bar	bars
Pa	pascals
h	hours
min	minutes
s	seconds
$n_0$	no-load speed
.../min or ...min <sup>-1</sup>	Revolutions or reciprocations per minute
 or d.c.	direct current
 or a.c.	alternating current
2 	two-phase alternating current
2N 	two-phase alternating current with neutral
3 	three-phase alternating current
3N 	three-phase alternating current with neutral
 A	rated current of the appropriate fuse-link in amperes
 X	time-lag miniature fuse-link where X is the symbol for the time/current characteristic, as given in IEC 60127
	protective earth
	class II tool
IPXX	IP symbol

**SAVE THESE INSTRUCTIONS!**

## ADDITIONAL SAFETY RULES FOR PAINT REMOVAL

### **▲ WARNING**

Extreme care should be taken when removing paint. The peelings, residue, and vapors of paint may contain lead, which is poisonous. Exposure to even low levels of lead can cause irreversible brain and nervous system damage. Young and unborn children are particularly vulnerable.

Before beginning any paint removal process you should determine whether the paint you are removing contains lead. This can be done by your local health department or by a professional who uses a paint analyzer to check for lead.

**Lead-based paint should only be removed by a professional.**

Persons removing paint should follow these guidelines:

- 1. Keep the work area well ventilated.** Open the windows and put an exhaust fan in one of them. Be sure the fan is moving air from inside to outside.
- 2. Remove or cover any carpets, rugs, furniture, clothing, cooking utensils, and air ducts.** Such preventive safety measures reduce the risk of exposure.
- 3. Place drop cloths in the work area to catch any paint chips or peelings. Wear protective clothing such as extra work shirts, overalls and hats.** Such preventive safety measures reduce the risk of exposure.
- 4. Work in one room at a time.** Furnishings should be removed or placed in the center of the room and covered. Work areas should be sealed off from the rest of the dwelling by sealing doorways with drop cloths.
- 5. Children, pregnant, or potentially pregnant women and nursing mothers should not be present in the work area until the work is done and all cleanup is complete.** Such preventive safety measures reduce the risk of injury.
- 6. Wear a dust respirator or a dual filter (dust and fume) respirator mask which has been approved by the Occupational Safety and Health Administration (OSHA), the National Institute of Safety and Health (NIOSH), or the United States Bureau of Mines.** These masks and replaceable filters are readily available at major hardware stores. Be sure the mask fits. Beards and facial hair may keep the masks from sealing properly. Change filters often. DISPOSABLE PAPER MASKS ARE NOT ADEQUATE.
- 7. Keep food and drink out of the work area.** Wash hands, arms, and face and rinse mouth before eating or drinking. Do not smoke or chew gum or tobacco in the work area.
- 8. Clean up all removed paint and dust by wet mopping the floors.** Use a wet cloth to clean all walls, sills and any other surfaces where paint or dust is clinging. DO NOT SWEEP, DRY DUST OR VACUUM. Use a high phosphate detergent or trisodium (TSP) to wash and mop areas.
- 9. At the end of each work session, put the paint chips and debris in a double plastic bag, close it with tape or twist ties and dispose properly.** Such preventive safety measures reduce the risk of exposure.
- 10. Remove protective clothing and work shoes in the work area to avoid carrying dust into the rest of the dwelling.** Wash work clothes separately. Wipe shoes off with a wet rag, then wash that rag with the work clothes. Wash hair and body thoroughly with soap and water.

**SAVE THESE INSTRUCTIONS!**

## MOTOR

Many Porter-Cable tools will operate on either D.C., or single phase 25 to 60 cycle A.C. current and voltage within plus or minus 5 percent of that shown on the specification plate on the tool. Several models, however, are designed for A.C. current only. Refer to the specification plate on your tool for proper voltage and current rating.

**CAUTION** Do not operate your tool on a current on which the voltage is not within correct limits. Do not operate tools rated A.C. only on D.C. current. To do so may seriously damage the tool.

## EXTENSION CORD SELECTION

If an extension cord is used, make sure the conductor size is large enough to prevent excessive voltage drop which will cause loss of power and possible motor damage. A table of recommended extension cord sizes will be found in this section. This table is based on limiting line voltage drop to 5 volts (10 volts for 230 volts) at 150% of rated amperes.

If an extension cord is to be used outdoors, it must be marked with the suffix W-A or W following the cord type designation. For example – SJTW-A to indicate it is acceptable for outdoor use.

RECOMMENDED EXTENSION CORD SIZES FOR USE WITH PORTABLE ELECTRIC TOOLS

		Length of Cord in Feet									
		115V	25 Ft.	50 Ft.	100 Ft.	150 Ft.	200 Ft.	250 Ft.	300 Ft.	400 Ft.	500 Ft.
		230V	50 Ft.	100 Ft.	200 Ft.	300 Ft.	400 Ft.	500 Ft.	600 Ft.	800 Ft.	1000 Ft.
Nameplate Ampere Rating	0-2	18	18	18	16	16	14	14	12	10	8
	2-3	18	18	16	14	14	12	12	10	10	8
	3-4	18	18	16	14	12	12	10	10	8	6
	4-5	18	18	14	12	12	10	10	8	8	6
	5-6	18	16	14	12	10	10	8	8	6	6
	6-8	18	16	12	10	10	8	6	6	4	4
	8-10	18	14	12	10	8	8	6	6	4	4
	10-12	16	14	10	8	8	6	6	4	4	2
	12-14	16	12	10	8	6	6	6	4	4	2
	14-16	16	12	10	8	6	6	4	4	2	2
	16-18	14	12	8	8	6	4	4	2	2	2
18-20	14	12	8	6	6	4	4	2	2	2	

**SAVE THESE INSTRUCTIONS!**

## CARTON CONTENTS

- \* Sander
- \* Sanding disc
- \* Filter (except 332 model)

# FUNCTIONAL DESCRIPTION

## FOREWORD

The Porter-Cable Random Orbit Sanders provide rapid stock removal with 80 to 100 grit paper and swirl-free finishing with 120-150 grit paper. Model 332 is equipped to accept 5" diameter STIKIT™ adhesive paper backed abrasives. Model 333 is equipped to accept 5" hook & loop backed abrasives with five dust extraction holes. Model 333VS is equipped to accept 5" hook & loop backed abrasives with five or eight dust extraction holes. Model 334 is equipped to accept 5" diameter STIKIT™ adhesive backed abrasives with five dust extraction holes.

## ASSEMBLY

**ASSEMBLY TOOLS REQUIRED - None**

**ASSEMBLY TIME ESTIMATE - 15 to 30 minutes**

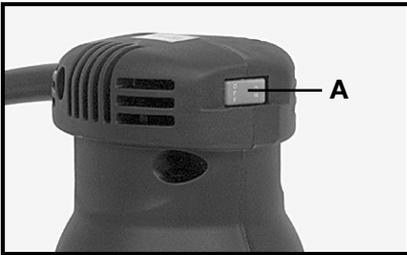


Fig. 1

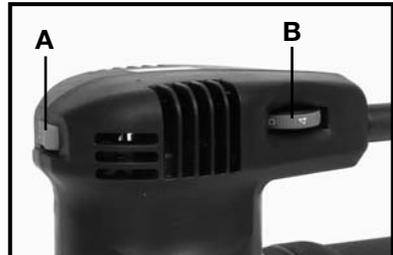


Fig. 1A

## INSTALLING/REMOVING ABRASIVE DISC

### Models 332 and 334:

1. **⚠ CAUTION** DISCONNECT TOOL FROM POWER SOURCE.
2. Place machine on workbench with pad up (see Fig. 2).
3. Clean dust from pad face.
4. Tear a new abrasive disc from roll and position disc to the sander pad. Align the dust extraction holes in paper with holes in pad (334 ONLY).
5. Press disc firmly onto pad.
6. Position machine with abrasive contacting scrap material. Start machine and operate momentarily while exerting firm pressure to seat disc to pad.

**⚠ CAUTION** Failure to properly seat disc to pad may result in disc being thrown from pad causing personal injury.

7. To remove disc, peel disc away from pad.

**NOTE:** Do not store machine with an abrasive disc installed. Heat generated by the sanding operation increases the adhesive bond between the disc and pad. If disc is left on pad for an extended time after use, it can become difficult to remove.



Fig. 2



Fig. 3

### Models 333 and 333VS:

1. **⚠ CAUTION** DISCONNECT TOOL FROM POWER SOURCE.
2. Place machine on workbench with pad up (see Fig. 3).
3. Clean dust from pad face.
4. Position Hook & Loop Abrasive Disc onto sander pad, aligning the dust extraction holes in paper with holes in pad. **NOTE:** When using 8-hole abrasive on model 333VS, align the hole pattern in the abrasive with the groove in the sander pad.

**⚠ CAUTION** Do not use PSA (Pressure Sensitive Adhesive) disc with Hook & Loop pad as the disc may be thrown from the pad causing personal injury.

5. Press disc firmly onto pad.

**⚠ CAUTION** Failure to properly seat disc to pad may result in disc being thrown from pad causing personal injury.

6. To remove disc, peel disc away from pad.

### DUST COLLECTOR (Models 333, 333VS and 334)

1. **⚠ CAUTION** DISCONNECT TOOL FROM POWER SOURCE.
2. Position dust collector to sander nozzle as shown in Fig. 4. Seat collector onto nozzle.
3. Periodically remove dust container from flange and empty collected dust, Fig. 5.

**NOTE:** A slight twisting action will ease removal and reassembly.

Tap container lightly to remove compacted dust. **DO NOT WASH CONTAINER.** Dry compressed air may be used to blow out container.



Fig. 4

**⚠ CAUTION** Wear safety glasses while using compressed air.

**⚠ CAUTION** Never run sander with dust container or dust collector assembly removed. Dust could be blown into eyes.

The dust collector may be replaced with Accessory Hose so that tool can be used with a remote vacuum system.



Fig. 5

## OPERATION

### TO START AND STOP SANDER

1. **⚠ CAUTION** Make certain the switch is in the “OFF” position, and the power source is the same as that specified on the tool’s nameplate.
2. Connect the tool to the power source.

**⚠ CAUTION** Keep hands and body parts away from rotating disc.

Contact with rotating disc can cause severe cuts and abrasions.

3. The switch button, (A) Fig. 1, is labeled “ON” and “OFF”. Depress the “ON” end of the switch button to start motor. Depress the “OFF” end of the switch button to stop motor.

### SPEED CONTROL (333VS)

Model 333VS is equipped with a variable speed control. Operating speed is adjustable between 5000 OPM (Orbits Per Minute) and 12000 OPM.

Adjust speed by turning thumbwheel (B) Fig. 1A. Thumbwheel position #1 provides the slowest operating speed (5000 OPM) and position #6 the fastest (12000 OPM). Speed may be changed while motor is running or while it is stopped.

### HOW TO HOLD SANDER

These sanders are designed to be held either around the main housings, Fig. 7, or by the top of the main housings, Fig. 8. When sanding for long periods, it is recommended you periodically alternate between the two holding positions.



Fig. 7

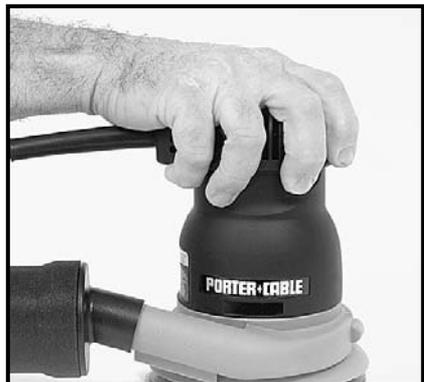


Fig. 8

## PAD BRAKE

These sanders are equipped with a pad brake that prevents over-speeding of the pad. If the tool is lifted off the work surface while the motor is running, the brake will limit pad rotation to no more than 400 RPM.

The pad brake uses a belt to provide the braking action. Eventually, this belt may require replacement. If the brake fails to limit pad rotation, send the sander to a Porter-Cable service facility or replace the belt yourself as explained under BELT REPLACEMENT in the MAINTENANCE SECTION of this manual.

## USING THE SANDER

1. **⚠ CAUTION** Secure work to prevent it from moving during the sanding operation. Friction between the sanding disc and work will try to spin work away from sander and may cause bodily injury.
2. **⚠ CAUTION** WEAR SAFETY GLASSES AND DUST MASK.
3. Place sander pad in light contact with the work before switching the motor "ON".
4. Grasp sander firmly and move switch to "ON" position.
5. Move sander in long overlapping strokes. Tipping sander or stopping in one spot can produce an uneven finish.
6. When finished, keep pad in contact with work, move switch to "OFF" position and lift sander from the work. Allow pad rotation to stop completely before setting sander down.

## TROUBLESHOOTING

For assistance with your tool, visit our website at [www.porter-cable.com](http://www.porter-cable.com) for a list of service centers or call the Porter-Cable help line at 1-800-223-7278.

## MAINTENANCE

### CHANGING BACK-UP PAD

1. **⚠ CAUTION** DISCONNECT TOOL FROM POWER SOURCE.
2. Grasp pad with hand and use phillips screwdriver to remove three pad retaining screws, Fig. 9 (turn screws counterclockwise to remove).
3. Lift pad from sander.
4. Reverse procedure to install new pad. Tighten pad retaining screws 25 to 30 in-lbs.

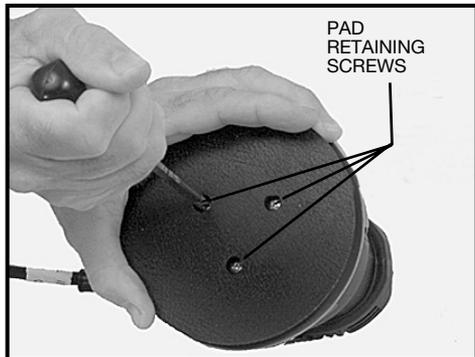


Fig. 9

## BELT REPLACEMENT

1. **⚠ CAUTION** DISCONNECT TOOL FROM POWER SOURCE.
2. Remove back-up pad (see CHANGING BACK-UP PAD).
3. Remove the old belt and clean the belt mounting area.
4. Position the new belt around pulley (A) Fig. 10, and start it onto the shoulder of the pad support (B).
5. Rotate the pad support as you “walk” the belt onto it (see Fig. 11).
6. Reassemble back-up pad (see CHANGING BACK-UP PAD).

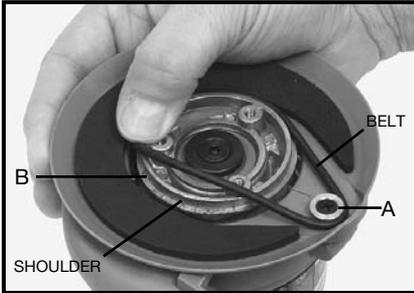


Fig. 10



Fig. 11

## KEEP TOOL CLEAN

Periodically blow out all air passages with dry compressed air. All plastic parts should be cleaned with a soft damp cloth. NEVER use solvents to clean plastic parts. They could possibly dissolve or otherwise damage the material.

**⚠ WARNING** Wear ANSI Z87.1 safety glasses while using compressed air.

## FAILURE TO START

Should your tool fail to start, check to make sure the prongs on the cord plug are making good contact in the outlet. Also, check for blown fuses or open circuit breakers in the line.

## LUBRICATION

This tool has been lubricated with a sufficient amount of high grade lubricant for the life of the unit under normal operating conditions. No further lubrication is necessary.

## BRUSH INSPECTION (If applicable)

For your continued safety and electrical protection, brush inspection and replacement on this tool should ONLY be performed by an AUTHORIZED PORTER-CABLE SERVICE STATION or a PORTER-CABLE•DELTA FACTORY SERVICE CENTER.

At approximately 100 hours of use, take or send your tool to your nearest authorized Porter-Cable Service Station to be thoroughly cleaned and inspected. Have worn parts replaced and lubricated with fresh lubricant. Have new brushes installed, and test the tool for performance.

Any loss of power before the above maintenance check may indicate the need for immediate servicing of your tool. DO NOT CONTINUE TO OPERATE TOOL UNDER THIS CONDITION. If proper operating voltage is present, return your tool to the service station for immediate service.

## SERVICE

### REPLACEMENT PARTS

Use only identical replacement parts. For a parts list or to order parts, visit our website at [servicenet.porter-cable.com](http://servicenet.porter-cable.com). You can also order parts from your nearest factory-owned branch, or by calling our Customer Care Center at 1-800-223-7278 to receive personalized support from highly-trained technicians.

### SERVICE AND REPAIRS

All quality tools will eventually require servicing and/or replacement of parts. For information about Porter-Cable, its factory-owned branches, or an Authorized Warranty Service Center, visit our website at [www.porter-cable.com](http://www.porter-cable.com) or call our Customer Care Center at 1-800-223-7278. All repairs made by our service centers are fully guaranteed against defective material and workmanship. We cannot guarantee repairs made or attempted by others.

You can also write to us for information at PORTER-CABLE, 4825 Highway 45 North, Jackson, Tennessee 38305 - Attention: Product Service. Be sure to include all of the information shown on the nameplate of your tool (model number, type, serial number, etc.).

## ACCESSORIES

A complete line of accessories is available from your Porter-Cable•Delta Supplier, Porter-Cable•Delta Factory Service Centers, and Porter-Cable Authorized Service Stations. Please visit our Web Site [www.porter-cable.com](http://www.porter-cable.com) for a catalog or for the name of your nearest supplier.

**▲WARNING** Since accessories other than those offered by Porter-Cable•Delta have not been tested with this product, use of such accessories could be hazardous. For safest operation, only Porter-Cable•Delta recommended accessories should be used with this product.

## **WARRANTY**

To register your tool for warranty service visit our website at **[www.porter-cable.com](http://www.porter-cable.com)**.

### **PORTER-CABLE LIMITED ONE YEAR WARRANTY**

Porter-Cable warrants its Professional Power Tools for a period of one year from the date of original purchase. We will repair or replace at our option, any part or parts of the product and accessories covered under this warranty which, after examination, proves to be defective in workmanship or material during the warranty period. For repair or replacement return the complete tool or accessory, transportation prepaid, to your nearest Porter-Cable Service Center or Authorized Service Station. Proof of purchase may be required. This warranty does not apply to repair or replacement required due to misuse, abuse, normal wear and tear or repairs attempted or made by other than our Service Centers or Authorized Service Stations.

ANY IMPLIED WARRANTY, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WILL LAST ONLY FOR ONE (1) YEAR FROM THE DATE OF PURCHASE.

To obtain information on warranty performance please write to: PORTER-CABLE, 4825 Highway 45 North, Jackson, Tennessee 38305; Attention: Product Service. THE FOREGOING OBLIGATION IS PORTER-CABLE'S SOLE LIABILITY UNDER THIS OR ANY IMPLIED WARRANTY AND UNDER NO CIRCUMSTANCES SHALL PORTER-CABLE BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

---

---

The following are trademarks of PORTER-CABLE • DELTA (Las siguientes son marcas registradas de PORTER-CABLE • DELTA S.A.) (Les marques suivantes sont des marques de fabricant de la PORTER-CABLE • DELTA): Auto-Set<sup>®</sup>, BAMMER<sup>®</sup>, B.O.S.S.<sup>®</sup>, Builder's Saw<sup>®</sup>, Contractor's Saw<sup>®</sup>, Contractor's Saw II<sup>™</sup>, Delta<sup>®</sup>, DELTACRAFT<sup>®</sup>, DELTAGRAM<sup>™</sup>, Delta Series 2000<sup>™</sup>, DURATRONIC<sup>™</sup>, Emc<sup>2™</sup>, FLEX<sup>®</sup>, Flying Chips<sup>™</sup>, FRAME SAW<sup>®</sup>, Grip Vac<sup>™</sup>, Homecraft<sup>®</sup>, Jet-Lock<sup>®</sup>, JETSTREAM<sup>®</sup>, 'kickstand<sup>®</sup>, LASERLOC<sup>®</sup>, MICRO-SET<sup>®</sup>, Micro-Set<sup>®</sup>, MIDI LATHE<sup>®</sup>, MORTEN<sup>™</sup>, NETWORK<sup>™</sup>, OMNIJIG<sup>®</sup>, POCKET CUTTER<sup>®</sup>, PORTA-BAND<sup>®</sup>, PORTA-PLANE<sup>®</sup>, PORTER-CABLE<sup>®</sup>&(design), PORTER-CABLE<sup>®</sup>PROFESSIONAL POWER TOOLS, PORTER-CABLE REDEFINING PERFORMANCE<sup>™</sup>, Posi-Matic<sup>®</sup>, Q-3<sup>®</sup>&(design), QUICKSAND<sup>®</sup>&(design), QUICKSET<sup>™</sup>, QUICKSET II<sup>®</sup>, QUICKSET PLUS<sup>™</sup>, RIPTIDE<sup>™</sup>&(design), SAFE GUARD II<sup>®</sup>, SAFE-LOC<sup>®</sup>, Sanding Center<sup>®</sup>, SANDTRAP<sup>®</sup>&(design), SAW BOSS<sup>®</sup>, Sawbuck<sup>™</sup>, Sidekick<sup>®</sup>, SPEED-BLOC<sup>®</sup>, SPEEDMATIC<sup>®</sup>, SPEEDTRONIC<sup>®</sup>, STAIR EASE<sup>®</sup>, The American Woodshop<sup>®</sup>&(design), The Lumber Company<sup>®</sup>&(design), THE PROFESSIONAL EDGE<sup>®</sup>, THE PROFESSIONAL SELECT<sup>®</sup>, THIN-LINE<sup>™</sup>, TIGER<sup>®</sup>, TIGER CUB<sup>®</sup>, TIGER SAW<sup>®</sup>, TORQBUSTER<sup>®</sup>, TORQ-BUSTER<sup>®</sup>, TRU-MATCH<sup>™</sup>, TWIN-LITE<sup>®</sup>, UNIGUARD<sup>®</sup>, Unifence<sup>®</sup>, UNIFEEDER<sup>™</sup>, Unihead<sup>®</sup>, Uniplane<sup>™</sup>, Unirip<sup>®</sup>, Unisaw<sup>®</sup>, Univise<sup>®</sup>, Versa-Feeder<sup>®</sup>, VERSA-PLANE<sup>™</sup>, WHISPER SERIES<sup>®</sup>, WOODWORKER'S CHOICE<sup>™</sup>.

Trademarks noted with <sup>™</sup> and <sup>®</sup> are registered in the United States Patent and Trademark Office and may also be registered in other countries. Las Marcas Registradas con el signo de <sup>™</sup> y <sup>®</sup> son registradas por la Oficina de Registros y Patentes de los Estados Unidos y también pueden estar registradas en otros países. Marques déposées, indiquées par la lettre <sup>™</sup> et <sup>®</sup>, sont déposées au Bureau des brevets d'invention et marques déposées aux Etats-Unis et pourraient être déposées aux autres pays.

---

---

**PORTER-CABLE<sup>®</sup>**

4825 Highway 45 North

Jackson, TN 38305

1-800-223-7278

[www.porter-cable.com](http://www.porter-cable.com)